User Manual

Revision 1.100
English

EtherNet/IP / DeviceNet Master - Converter

(Order Code: HD67597-A1)

For Website information:
www.adfweb.com?Product=HD67597

For Price information:
www.adfweb.com?Price=HD67597-A1

Benefits and Main Features:

- Two EtherNet/IP ports
- Temperature range: -40°C/+85°C (-40°F/+185°F)

User Manual

For others EtherNet/IP products see also the following link:

Converter Ethernet/IP to

www.adfweb.com?Product=HD67077	**(M-Bus)**
www.adfweb.com?Product=HD67091	**(M-Bus Wireless)**
www.adfweb.com?Product=HD67587	**(NMEA0183)**
www.adfweb.com?Product=HD67588	**(DMX)**
www.adfweb.com?Product=HD67589	**(NMEA2000)**
www.adfweb.com?Product=HD67590	**(Serial)**
www.adfweb.com?Product=HD67591	**(Modbus Master)**
www.adfweb.com?Product=HD67592	**(Modbus Slave)**
www.adfweb.com?Product=HD67593	**(PROFIBUS Master)**
www.adfweb.com?Product=HD67594	**(PROFIBUS Slave)**
www.adfweb.com?Product=HD67595	**(CAN)**
www.adfweb.com?Product=HD67596	**(CANopen)**
www.adfweb.com?Product=HD67598	**(DeviceNet Slave)**
www.adfweb.com?Product=HD67599	**(J1939)**
www.adfweb.com?Product=HD67627	**(S7comm)**
www.adfweb.com?Product=HD67660	**(PROFINET Slave)**
www.adfweb.com?Product=HD67663	**(Modbus TCP Slave)**
www.adfweb.com?Product=HD67664	**(Modbus TCP Master)**
www.adfweb.com?Product=HD67682	**(BACnet IP Slave)**
www.adfweb.com?Product=HD67722	**(BACnet IP Master)**
www.adfweb.com?Product=HD67744	**(IEC 61850 Server)**
www.adfweb.com?Product=HD67771	**(IEC 61850 Client)**
www.adfweb.com?Product=HD67807	**(KNX)**
www.adfweb.com?Product=HD67840	**(DALI)**
www.adfweb.com?Product=HD67871	**(IO-Link Master)**
www.adfweb.com?Product=HD67906	**(HART)**
www.adfweb.com?Product=HD67945	**(MQTT)**
www.adfweb.com?Product=HD67974	**(IO-Link Slave)**
www.adfweb.com?Product=HD67B16	**(OPC UA Client)**
www.adfweb.com?Product=HD67B39	**(OPC UA Server)**
www.adfweb.com?Product=HD67B78	**(PROFINET Master)**
www.adfweb.com?Product=HD67C63	**(EnOcean)**
www.adfweb.com?Product=HD67D25	**(LoRaWAN)**
www.adfweb.com?Product=HD67E27	**(EtherCAT Slave)**
www.adfweb.com?Product=HD67E77	**(EtherCAT Master)**
www.adfweb.com?Product=HD67F25	**(LoRaWAN Gateway)**

INDEX:

UPDATED DOCUMENTATION:

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- Updated
- Related to the product you own

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With this "Document Code" go to web page www.adfweb.com/download/ and search for the corresponding code on the page. Click on the proper "Document Code" and download the updates.

REVISION LIST:

Revision	Date	Author	Chapter	Description
1.010	13/12/2012	Fl	All	Software changed (v1.000)
1.011	09/01/2013	Nt	All	Added new chapters
1.100	16/04/2025	Ln	All	New design

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SECURITY ALERT:

GENERAL INFORMATION

To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device are required for each individual application, legal and safety regulation. The same applies also when using accessories.

INTENDED USE

Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

QUALIFIED PERSONNEL

The device can be used only by qualified personnel, strictly in accordance with the specifications.
Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

RESIDUAL RISKS

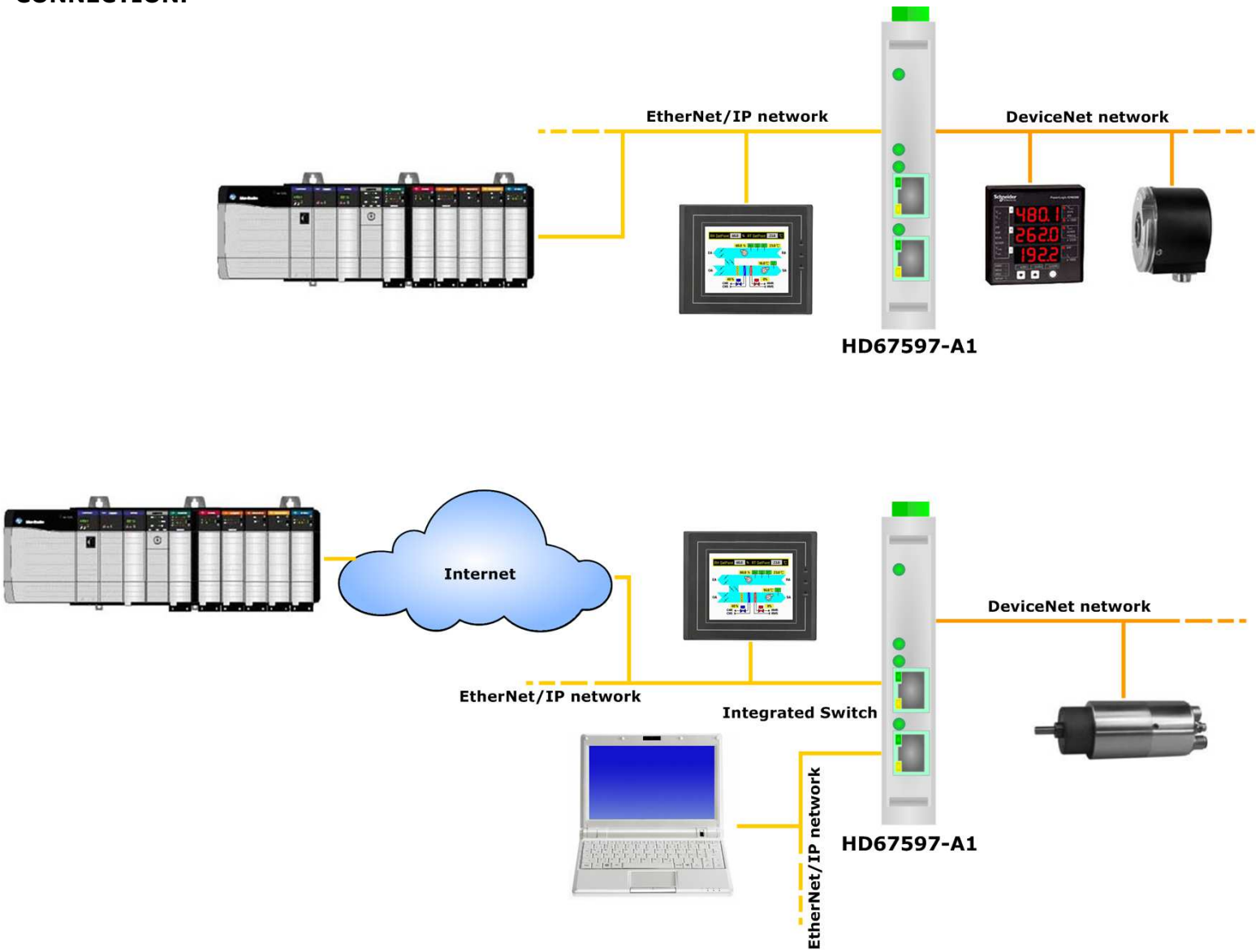
The device is state of the art and is safe. The instrument can represent a potential hazard if they are inappropriately installed and operated by personnel untrained. These instructions refer to residual risks with the following symbol:

This symbol indicates that non-observance of the safety instructions is danger for people to serious injury or death and / or the possibility of damage.

CE CONFORMITY

The declaration is made by us. You can send an email to support@adfweb.com or give us a call if you need it.

EXAMPLE OF CONNECTION:



CONNECTION SCHEME:

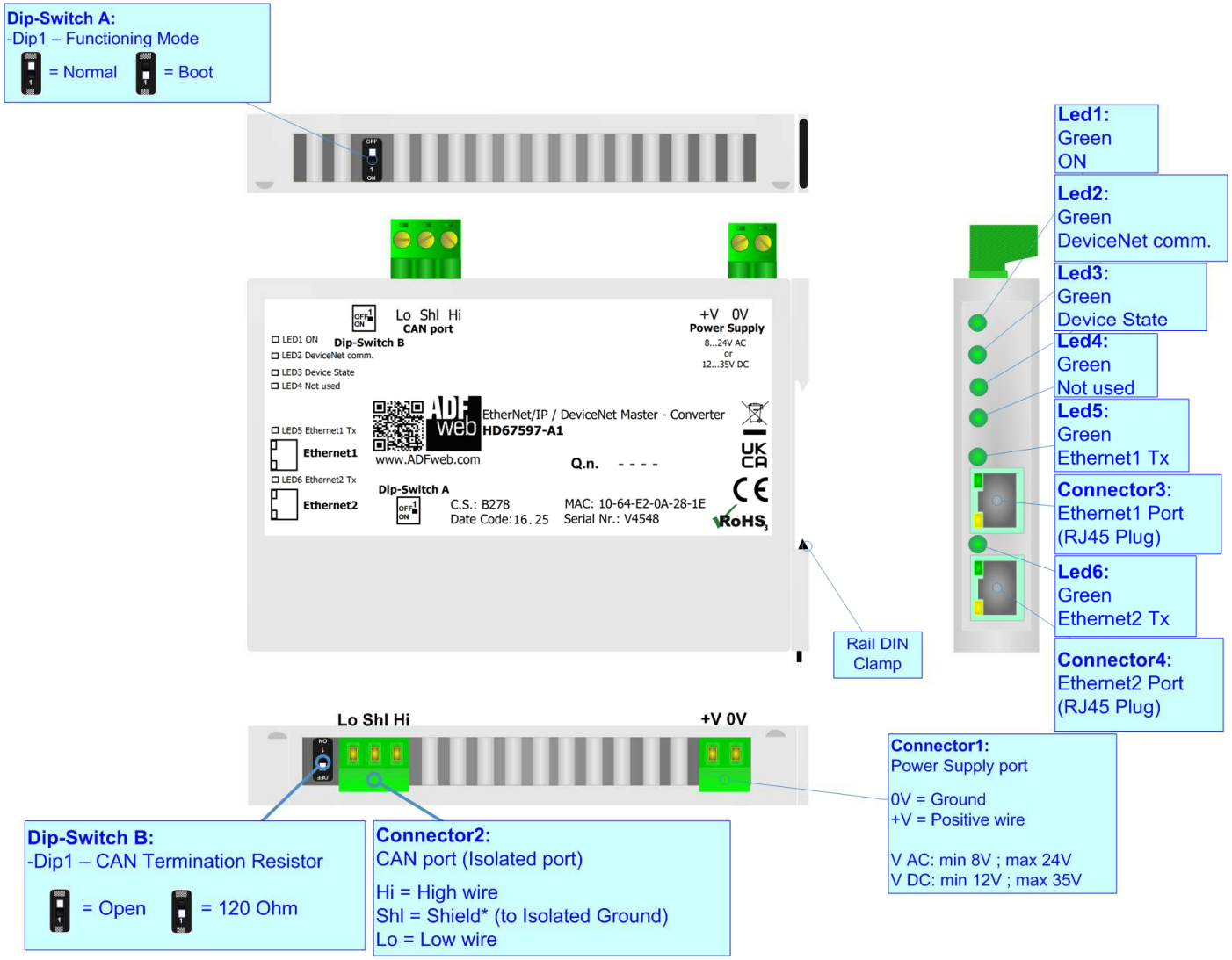


Figure 1: Connection scheme for HD67597-A1

CHARACTERISTICS:

The HD67597-A1 is a EtherNet/IP / DeviceNet Master Converter.

It allows the following characteristics:

- Up to 496 bytes in reading and 496 bytes in writing;
- Two-directional information between CAN bus and EtherNet/IP bus;
- Mountable on 35mm Rail DIN;
- Wide power supply input range: 8…24V AC or 12…35V DC;
- Wide temperature range: -40°C / +85°C [-40°F / +185°F].

CONFIGURATION:

You need Compositor SW67597 software on your PC in order to perform the following:

- Define the parameter of EtherNet/IP line;
- Define the parameter of DeviceNet line;
- Determinate which EtherNet/IP byte transfer in DeviceNet and vice versa;
- Update the device.

POWER SUPPLY:

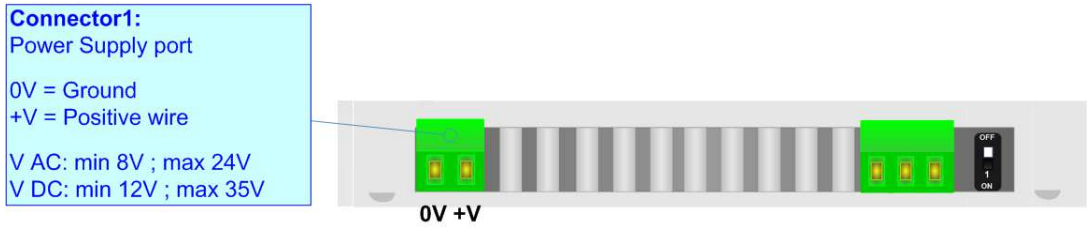
The devices can be powered at 8…24V AC and 12…35V DC. For more details see the two tables below.

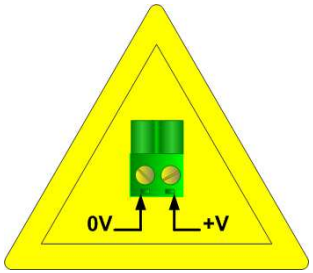
VAC ~		VDC ⎓	
Vmin	**Vmax**	**Vmin**	**Vmax**
8V	**24V**	**12V**	**35V**

Consumption at 24V DC:

Device	Consumption [W/VA]
HD67597-A1	3.5

Caution: Not reverse the polarity power





HD67597-A1

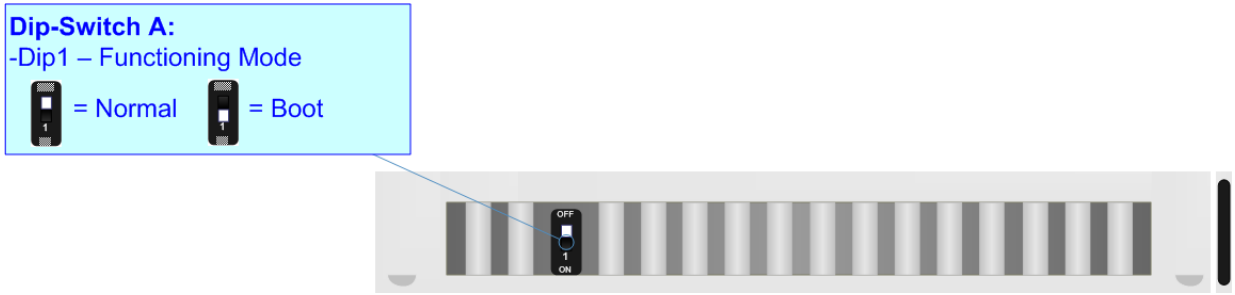
FUNCTION MODES:

The device has got two functions mode depending of the position of the 'Dip1 of Dip-Switch A':

- The first, with 'Dip1 of Dip-Switch A' at "OFF" position, is used for the normal working of the device.
- The second, with 'Dip1 of Dip-Switch A' at "ON" position, is used for upload the Project and/or Firmware.

For the operations to follow for the updating, see 'UPDATE DEVICE' section.

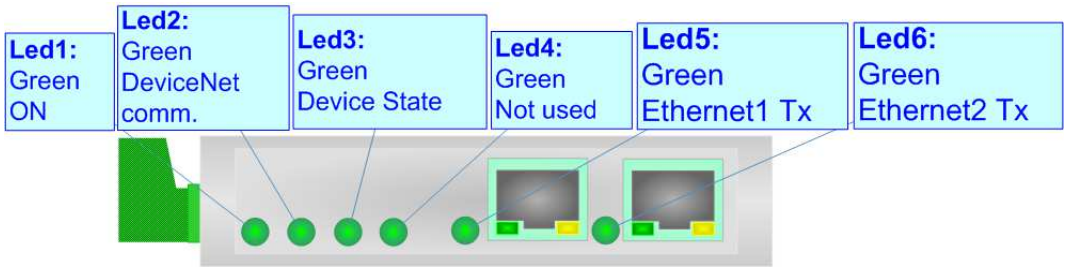
According to the functioning mode, the LEDs will have specifics functions, see 'LEDS' section.



LEDS:

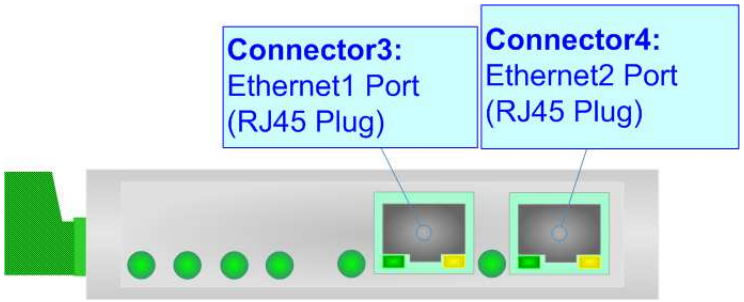
The device has got six LEDs that are used to give information of the functioning status.
The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: ON [supply voltage] (green)	**ON:** Device powered **OFF:** Device not powered	**ON:** Device powered **OFF:** Device not powered
2: DeviceNet comm. (green)	Blinks when a DeviceNet frame/request is received	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
3: Device State (green)	Blinks slowly (~1Hz)	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
4: Not used (green)	OFF	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
5: Ethernet1 Tx (green)	Blinks when is transmitting Ethernet frames	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress
6: Ethernet2 Tx (green)	Blinks when is transmitting Ethernet frames	**Blinks quickly:** Boot state **Blinks very slowly (~0.5Hz):** update in progress



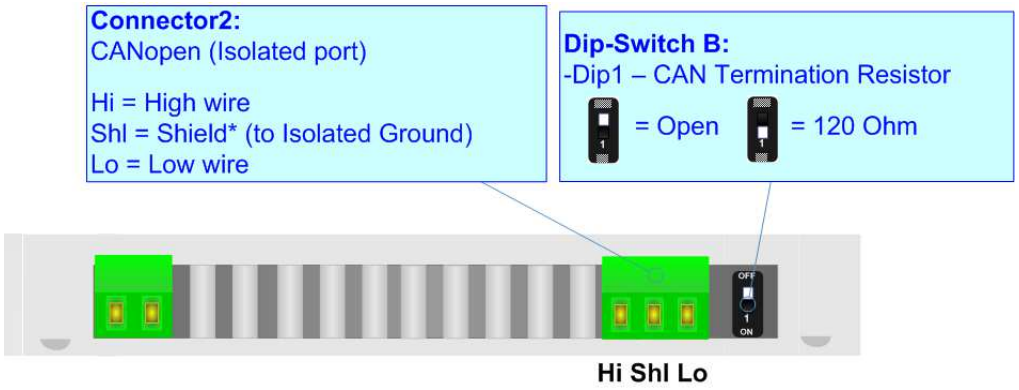
ETHERNET/IP:

The EtherNet/IP connection must be made using Connector3 and/or Connector4 of HD67597-A1 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to an Hub/Switch is recommended the use of a straight cable, to connect the device to a PC/PLC/other is recommended the use of a cross cable.



DeviceNet:

For terminate the CAN line with a 120Ω resistor it is necessary that the Dip1 of 'Dip-Switch B' is at ON position.



Cable characteristics:

DC parameter:		Impedance	70 Ohm/m
AC parameters:		Impedance	120 Ohm/m
		Delay	5 ns/m

Length		**Baud Rate [bps]**	**Length MAX [m]**
		125 K	500
		250 K	250
		500 K	100

USE OF COMPOSITOR SW67597:

To configure the Converter, use the available software that runs with Windows called SW67597. It is downloadable on the site www.adfweb.com and its operation is described in this document. *(This manual is referenced to the last version of the software present on our web site)*. The software works with MSWindows (XP, Vista, Seven, 8, 10 or 11; 32/64bit).

When launching the SW67597, the window below appears (Fig. 2).

Note:
It is necessary to have installed .Net Framework 4.

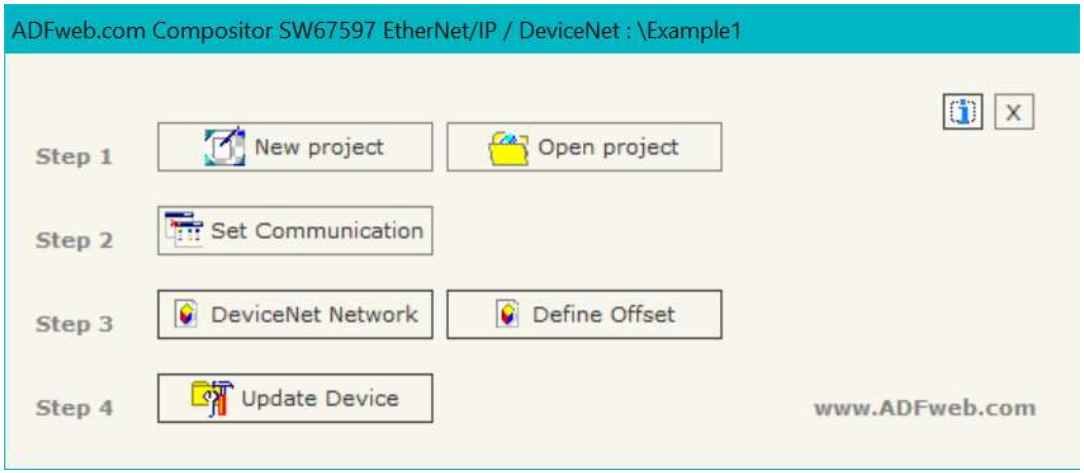
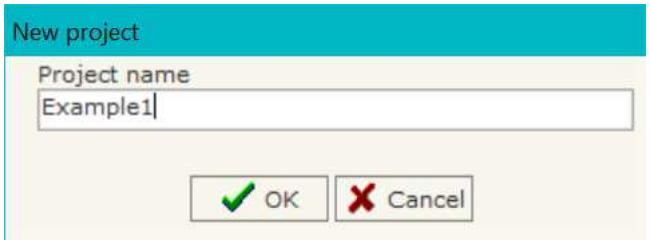


Figure 2: Main window for SW67597

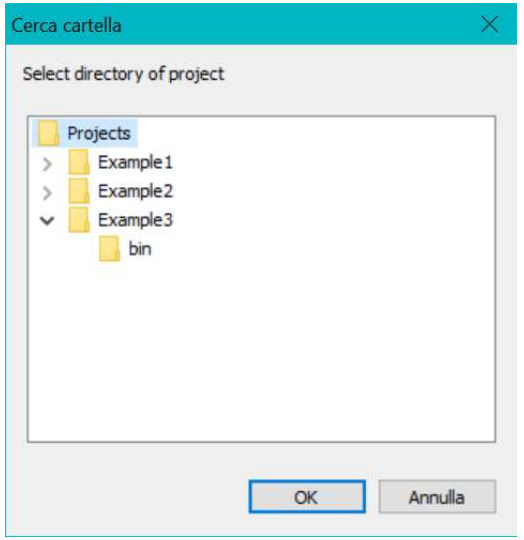
NEW PROJECT / OPEN CONFIGURATION:

The "**New Project**" button creates the folder which contains the entire device's configuration.



A device's configuration can also be imported or exported:

- To clone the project of a Programmable "EtherNet/IP / DeviceNet Master - Converter" in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button "**Open Project**".



SET COMMUNICATION:

This section define the fundamental communication parameters of two buses, EtherNet/IP and DeviceNet.

By Pressing the "**Set Communication**" button from the main window for SW67597 (Fig. 2) the window "Set Communication" appears (Fig. 3).
The window is divided in two sections, one for the EtherNet/IP and the other for the DeviceNet.

The means of the fields for "EtherNet/IP" are:

- In the fields "**IP ADDRESS**" insert the IP address that you want to give to the Converter;
- In the fields "**SUBNET Mask**" insert the SubNet Mask;
- In the fields "**GATEWAY**" insert the default gateway that you want to use. This feature can be enabled of disabled pressing the Check Box field;
- In the field "**Port**" the port used for EtherNet/IP communication is defined. The port has a fixed value of 44818;
- In the field "**Number Byte Input**" the number of byte from the EtherNet/IP to the Converter is defined (at maximum it is possible to use 496 byte);
- In the field "**Number Byte Output**" the number of byte from the Converter to the EtherNet/IP is defined (at maximum it is possible to use 496 byte).

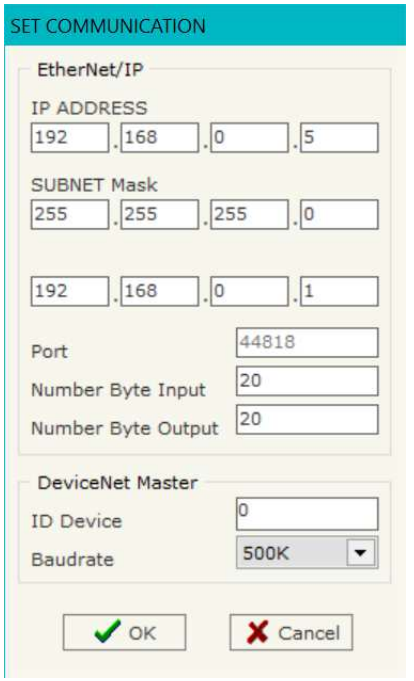


Figure 3: "Set Communication" window

The means of the fields for the "DeviceNet" section are:

- In the field "**ID Device**" the address for the DeviceNet Master is defined;
- In the field "**Baudrate**" the velocity of the DeviceNet bus is defined.

DEVICENET NETWORK:

By pressing the "**DeviceNet Network**" button from the main window for SW67597 (Fig. 2) the window "DeviceNet Network" appears (Fig. 4).

The data of the columns have the following meanings:

- In the field "**ID**" the ID of a slave DeviceNet device is defined;
- In the field "**N BYTE IN**" the number of input byte of the slave DeviceNet is defined;
- In the field "**N BYTE OUT**" the number of output byte of the slave DeviceNet is defined;
- If the field "**Reset on DeviceNet**" is checked, the data are reset to 0 if EtherNet/IP side is in error;
- If the field "**Reset on PROFINET**" is checked, the data are reset to 0 if DeviceNet side is in error;
- In the field "**Mnemonic**" is possible to insert a description. It isn't necessary compiling this field, is only a label.

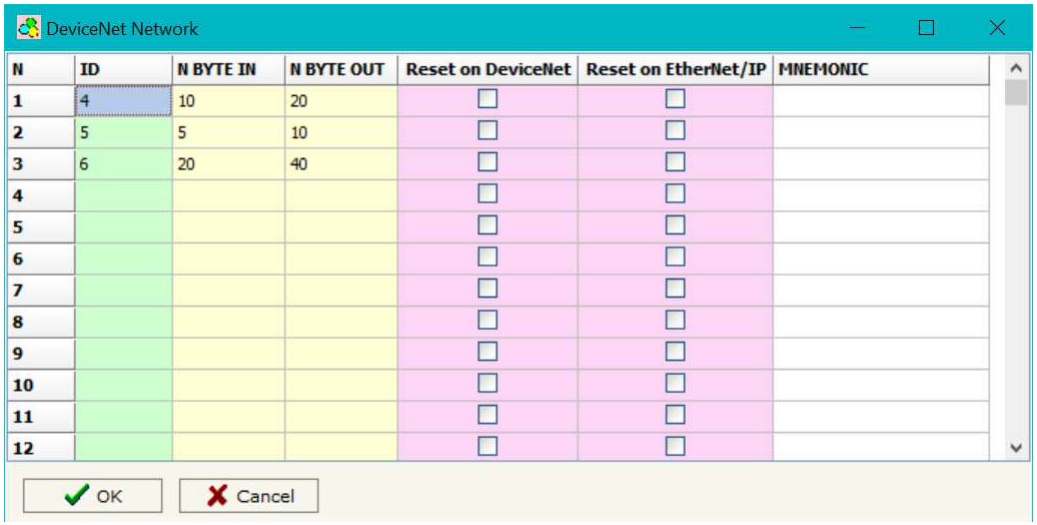


Figure 4: "DeviceNet Network" window

DEFINE BYTE:

By pressing the "**Define Byte**" button from the main window for SW67597 (Fig. 2) the window "Define Offset" appears (Fig. 5).

In the field "Select the Slave DeviceNet" it is possible to select the slave to configure between those defined in the "DeviceNet Network" step.

The data of the column have the following meanings:

Byte IN side:

- In the column "**Offset**" it is possible to select the desired byte of DeviceNet which will be written from the EtherNet/IP Master;
- In the column "**Mnemonic**" is possible to insert a description. It isn't necessary compiling this field, is only a label.

Byte OUT side:

- In the column "**Offset**" it is possible to select the desired byte of DeviceNet which will be read from the EtherNet/IP Master;
- In the column "**Mnemonic**" is possible to insert a description. It isn't necessary compiling this field, is only a label.

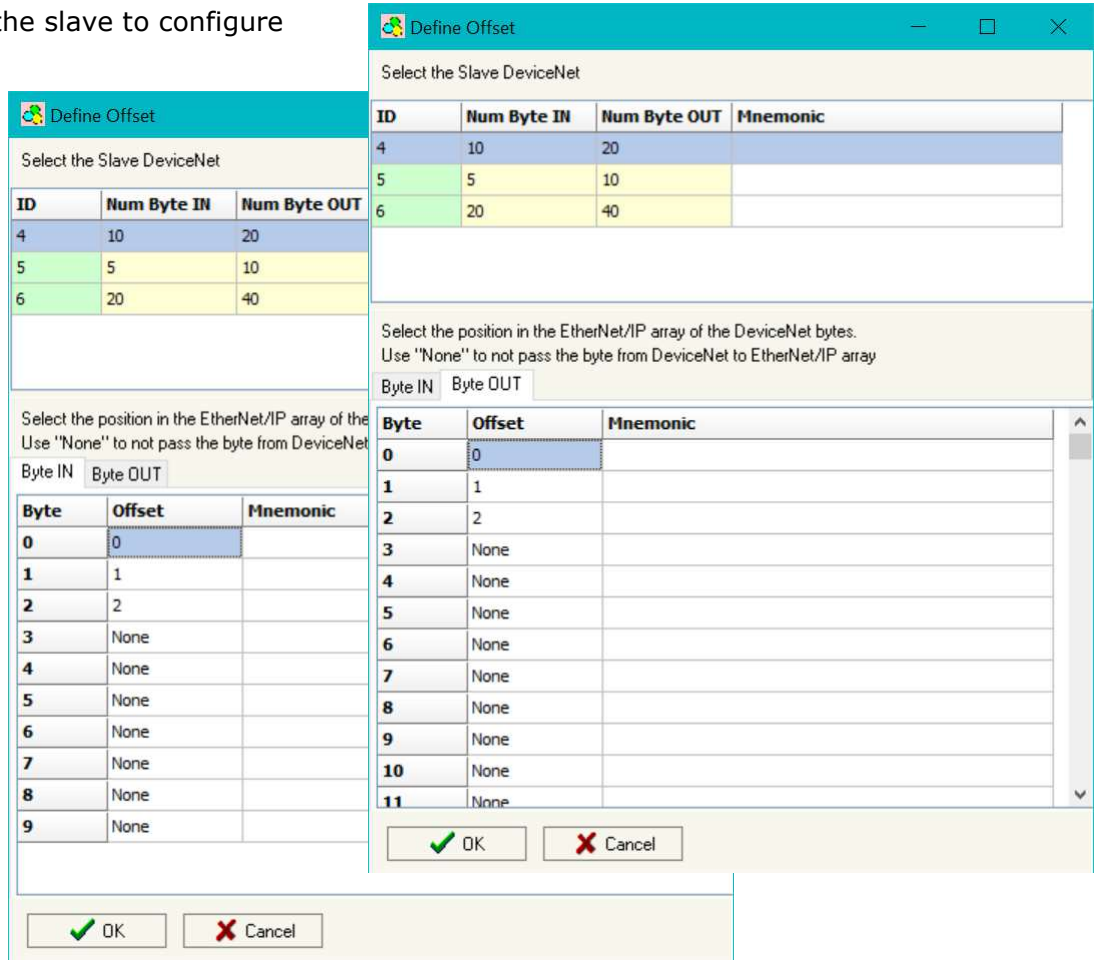


Figure 5: "Define Offset" window

UPDATE DEVICE:

By pressing the "**Update Device**" button it is possible to load the created Configuration into the device; and also the Firmware, if is necessary.

If you don't know the actual IP address of the device you have to use this procedure:

- Turn off the Device;
- Put Dip1 of 'Dip-Switch A' at ON position;
- Turn on the device
- Connect the Ethernet cable;
- Insert the IP "**192.168.2.205**";
- Press the "**Ping**" button, must appear "Device Found!";
- Press the "**Next**" button;
- Select which operations you want to do;
- Press the "**Execute update firmware**" button to start the upload;
- When all the operations are "OK" turn off the Device;
- Put Dip1 of 'Dip-Switch A' at OFF position;
- Turn on the device.

If you know the actual IP address of the device you have to use this procedure:

- Turn on the Device with the Ethernet cable inserted;
- Insert the actual IP of the Converter;
- Press the "**Ping**" button, must appear "Device Found!";
- Press the "**Next**" button;
- Select which operations you want to do;
- Press the "**Execute update firmware**" button to start the upload;
- When all the operations are "OK" the device automatically goes at Normal Mode.

At this point the configuration/firmware on the device is correctly update.

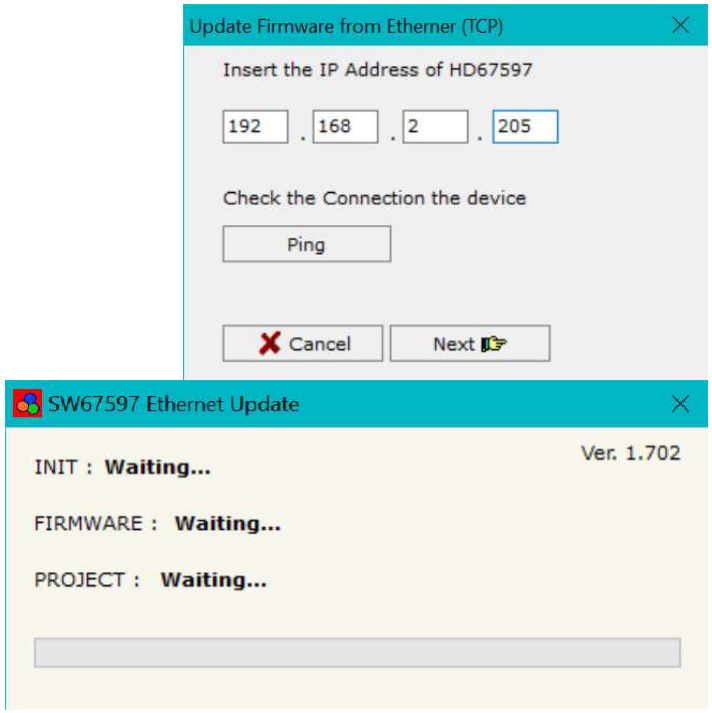


Figure 6: "Update device" windows

Note:
When you receive the device, for the first time, you also have to update the Firmware in the HD67597 device.

Warning:
If Fig. 7 appears when you try to do the Update try these points before seeking assistance:

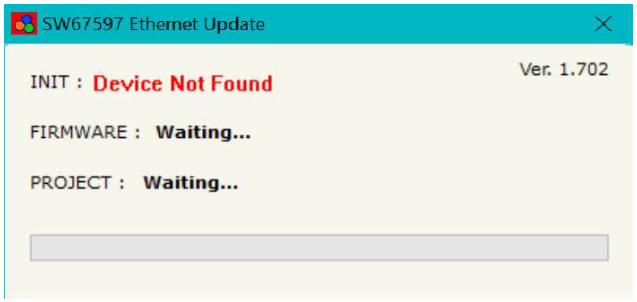


Figure 7: "Error" window

- Try to repeat the operations for the updating;
- Try with another PC;
- Try to restart the PC;
- Check the LAN settings;
- If you are using the program inside a Virtual Machine, try to use in the main Operating System;
- If you are using Windows Seven, Vista, 8, 10 or 11 make sure that you have the administrator privileges;
- In case you have to program more than one device, using the "UDP Update", you have to cancel the ARP table every time you connect a new device on Ethernet. For do this you have to launch the "Command Prompt" and write the command "arp -d". Pay attention that with Windows Vista, Seven, 8, 10 or 11 you have to launch the "Command Prompt" with Administrator Rights;
- Pay attention at Firewall lock.

Warning:
In the case of HD67597 you have to use the software "SW67597": www.adfweb.com\download\filefold\SW67597.zip.

MECHANICAL DIMENSIONS:

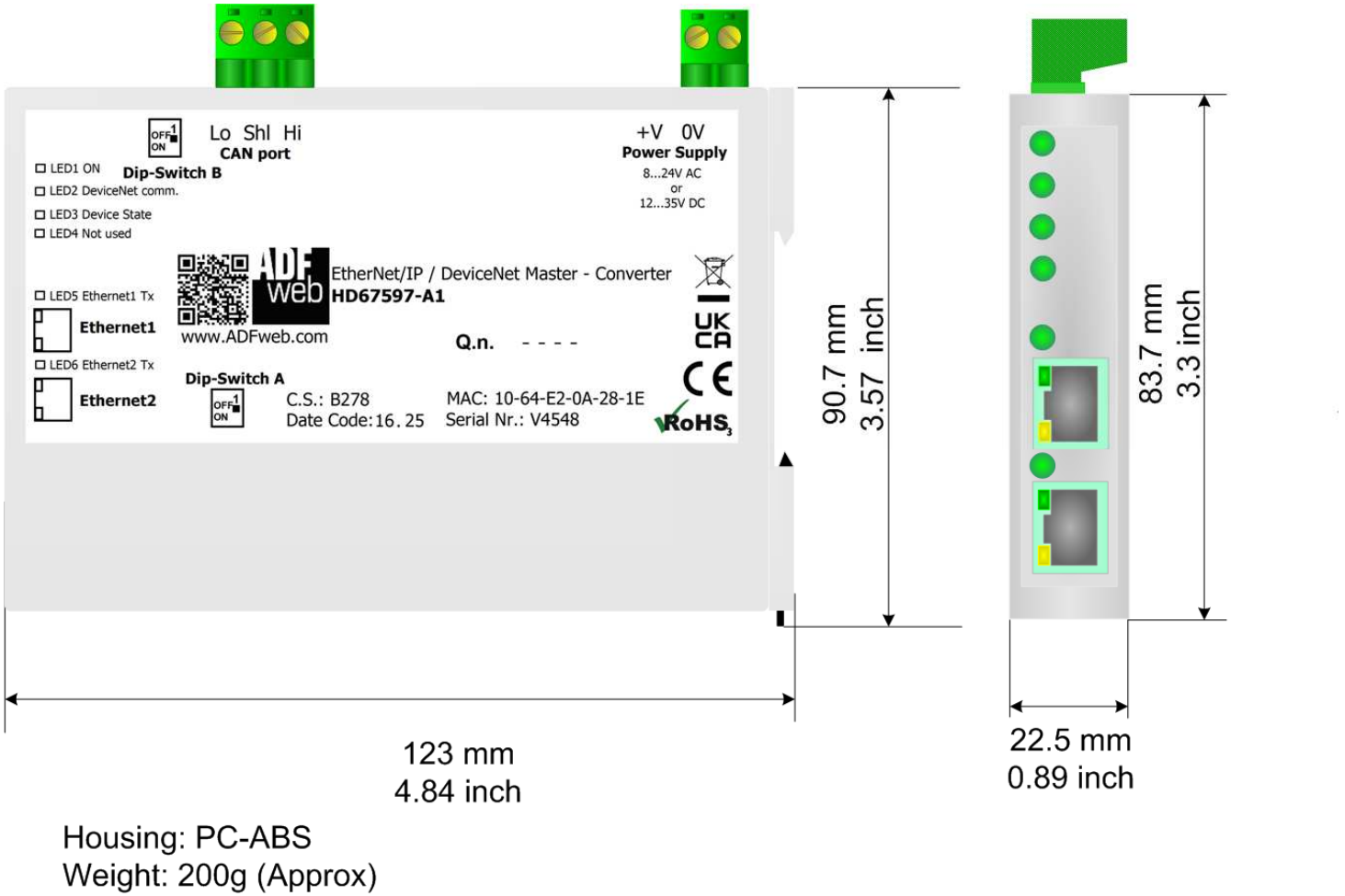


Figure 8: Mechanical dimensions scheme for HD67597-A1

ORDERING INFORMATIONS:

The ordering part number is formed by a valid combination of the following:

HD67597 – A 1

Connectors Type
1: Removable 5mm Screw Terminal

Enclosure Type
A: 1M, 35mm DIN Rail mounting

Device Family
HD67597: EtherNet/IP / DeviceNet Master - Converter

Order Code: **HD67597-A1** - EtherNet/IP / DeviceNet Master - Converter

ACCESSORIES:

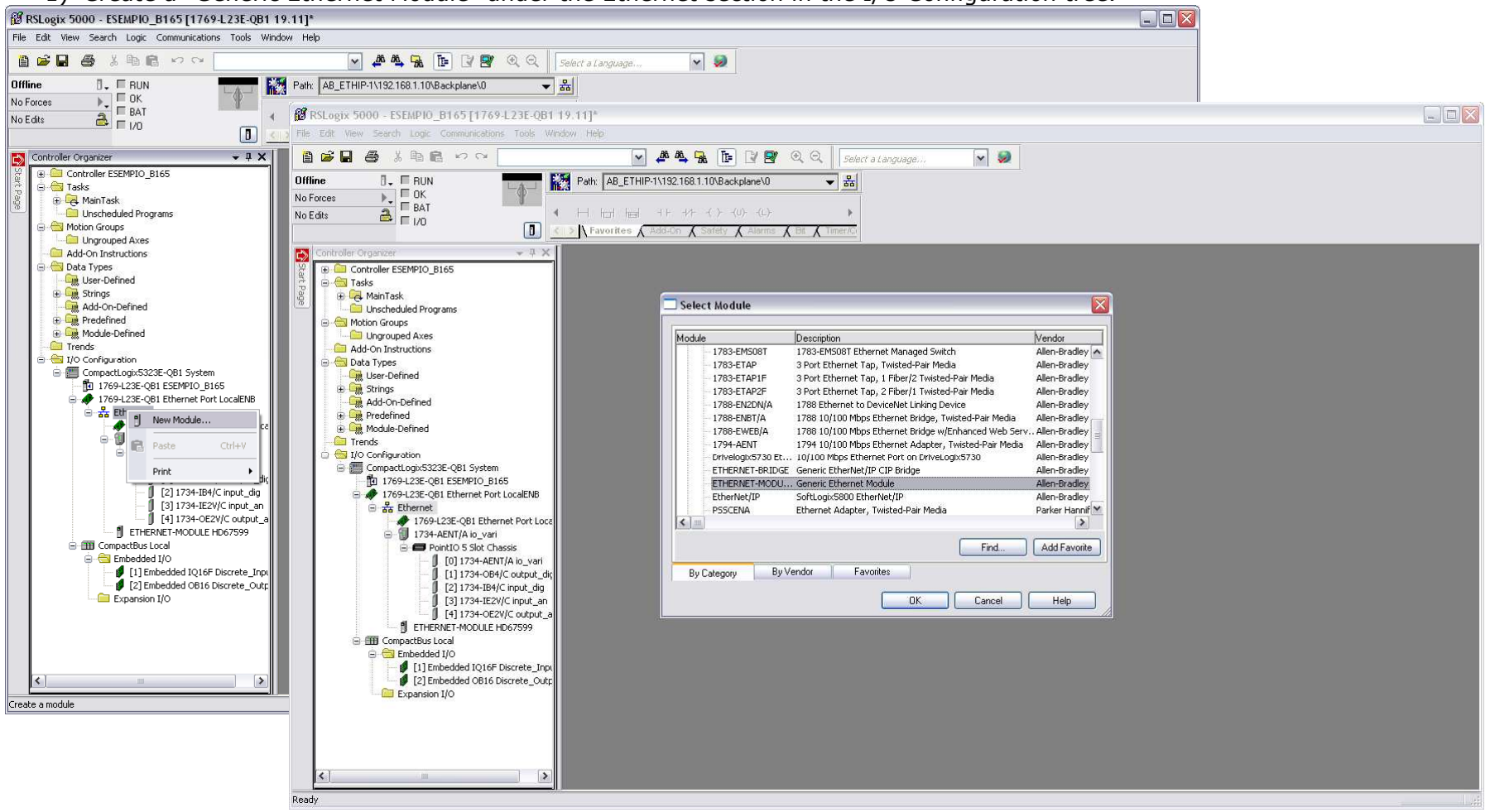
Order Code: **AC34011** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 12 V DC

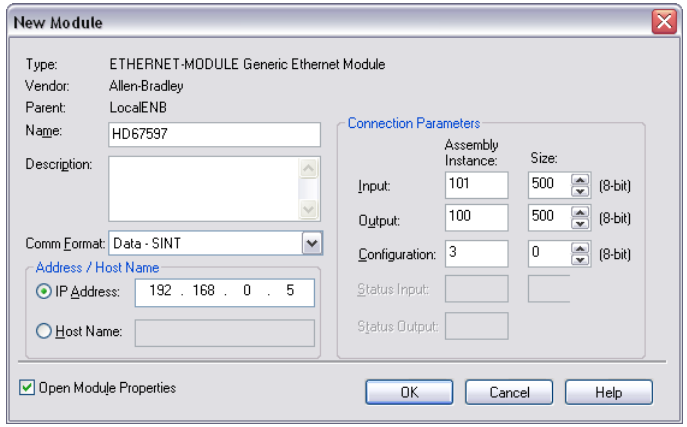
Order Code: **AC34012** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 24 V DC

PLC CONFIGURATION:

The configuration and commissioning of the EtherNet/IP Converter as described on the following pages was accomplished with the help of the "RSLogix 5000" software of Rockwell Automation. In case of using a control system from another supplier please attend to the associated documentation.
These are the steps to follow:

1) Create a "Generic Ethernet Module" under the Ethernet section in the I/O Configuration tree.





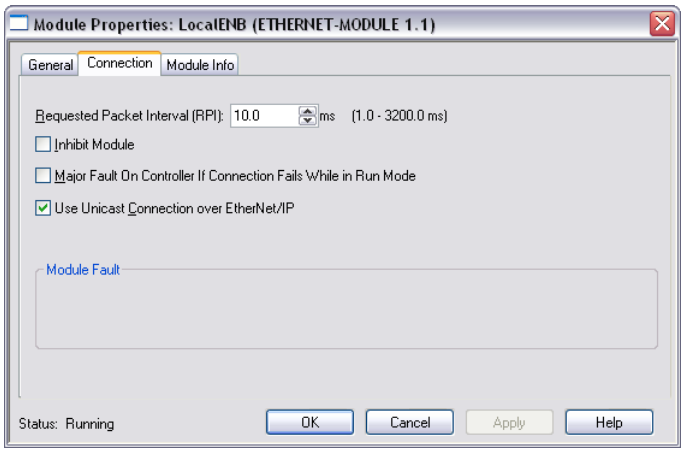
2) Edit the settings of the new Generic Ethernet Module. As shown in the screen shot below, the module was named "HD67597" and the IP-address assigned is 192.168.0.5.

For the Comm Format "Data – SINT" shall be selected as the data type.

The HD67597-A1 can uses up to 496 bytes for input assembly instance 101 and 496 bytes for output assembly instance 100.

RSLogix 5000 requires a configuration assembly instance. Both modules do not provide a configuration assembly instance. Therefore it is allowed to select an instance of 3 and to set the value to zero.

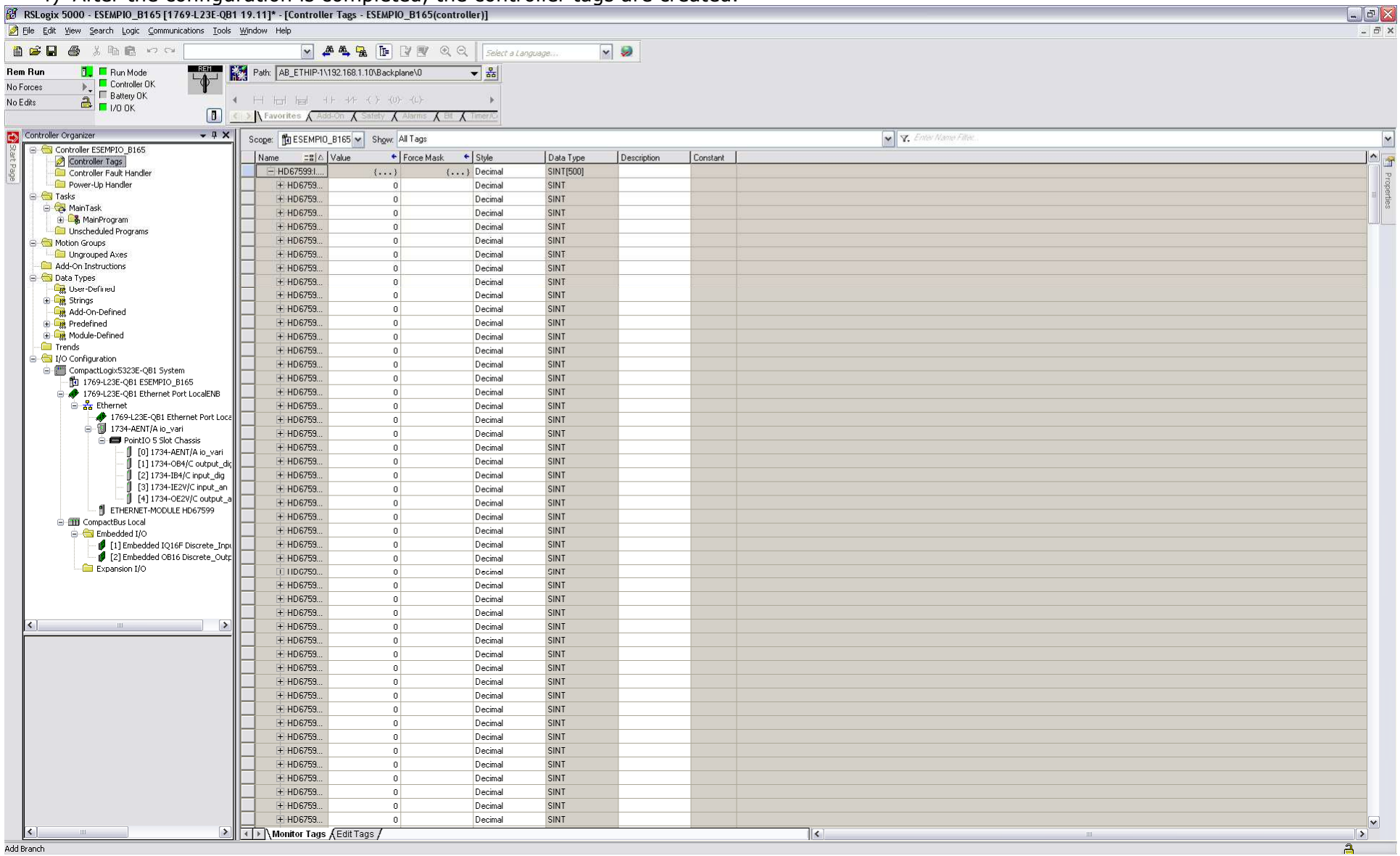
3) The setting of 10msec for the "Requested Packet Interval (RPI)" is adequate but it is possible to change this value as required. A lower value of 2ms shall not be selected.

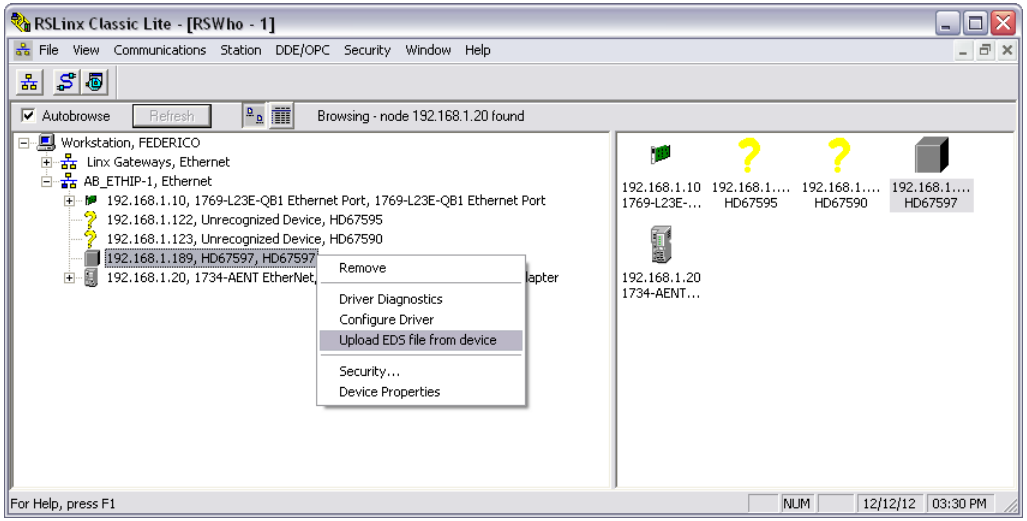


Warning:

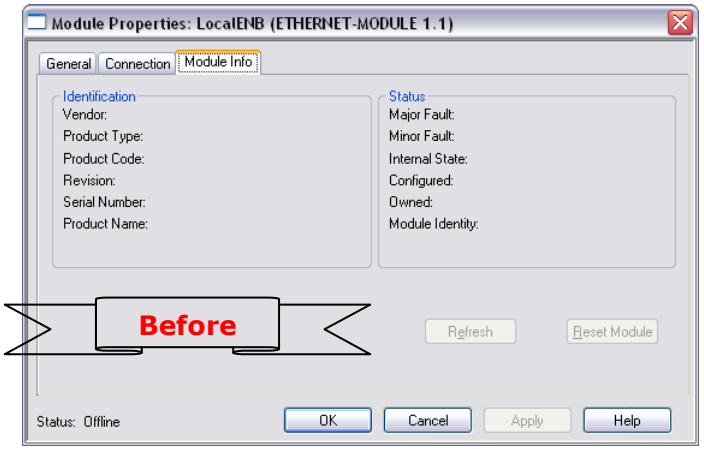
The field "Use Unicast Connection over EtherNet/IP" must be checked.

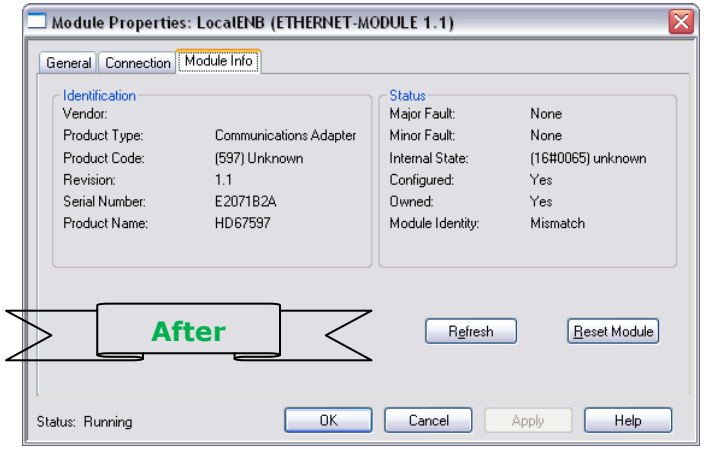
4) After the configuration is completed, the controller tags are created.





5) With "RSLinks Classic Lite", after have done a network scan (RSWho), and finding the EtherNet/IP device, it is possible to load the EDS file for the device in order to have the "Module Info" compiled.





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OTHER REGULATIONS AND STANDARDS

WEEE INFORMATION

Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).
This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE

The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

CE MARKING

The product conforms with the essential requirements of the applicable EC directives.

WARRANTIES AND TECHNICAL SUPPORT:

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at www.adfweb.com.
Otherwise contact us at the address support@adfweb.com

RETURN POLICY:

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

1) Obtain a Product Return Number (PRN) from our internet support at www.adfweb.com. Together with the request, you need to provide detailed information about the problem.
2) Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.

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