

User Manual

Revision 1.001
English

NMEA 0183 / Modbus Slave - Converter

(Order Code: HD67616-A1, HD67616-422-A1)

For Website information:

www.adfweb.com?Product=HD67616

For Price information:

www.adfweb.com?Price=HD67616-A1

www.adfweb.com?Price=HD67616-422-A1

Benefits and Main Features:

- ✚ 32mm Rail DIN mount
- ✚ Wide supply input range
- ✚ Temperature range: -40°C/+85°C (-40°F/+185°F)



User Manual

For other Gateways / Bridges:

Serial / Modbus TCP - converter

See also the following links:

www.adfweb.com?product=HD67521 (Modbus TCP Slave)

CAN bus to Modbus

See also the following links:

www.adfweb.com?product=HD67011 (Modbus RTU Master)

www.adfweb.com?product=HD67012 (Modbus RTU Slave)

www.adfweb.com?product=HD67514 (Modbus TCP Master)

www.adfweb.com?product=HD67515 (Modbus TCP Server)

Do you have an your customer protocol?

See the following links:

www.adfweb.com?Product=HD67003

Do you need to choose a device? do you want help?

Ask it to the following link:

www.adfweb.com?Cmd=helpme

INDEX:

	Page
INDEX	2
UPDATED DOCUMENTATION	2
REVISION LIST	2
WARNING	2
TRADEMARKS	2
SECURITY ALERT	3
EXAMPLE OF CONNECTION	4
CONNECTION SCHEME	5
CHARACTERISTICS	7
CONFIGURATION	7
POWER SUPPLY	8
FUNCTION MODES	9
LEDS	10
RS485	11
RS422	12
RS232	13
ETHERNET	14
USE OF COMPOSITOR SW67616	15
NEW CONFIGURATION / OPEN CONFIGURATION	16
SOFTWARE OPTIONS	17
SET COMMUNICATION	19
NMEA 0183 ACCESS	22
UPDATE DEVICE	23
MODBUS MAP	25
MECHANICAL DIMENSIONS	26
ORDER CODES	28
ACCESSORIES	28
DISCLAIMER	29
OTHER REGULATIONS AND STANDARDS	29
WARRANTIES AND TECHNICAL SUPPORT	30
RETURN POLICY	30

UPDATED DOCUMENTATION:

Dear customer, we thank you for your attention and we remind you that you need to check that the following document is:

- ✎ Updated
- ✎ Related to the product you own

To obtain the most recently updated document, note the “document code” that appears at the top right-hand corner of each page of this document.

With this “Document Code” go to web page www.adfweb.com/download/ and search for the corresponding code on the page. Click on the proper “Document Code” and download the updates.

REVISION LIST:

Revision	Date	Author	Chapter	Description
1.000	15/06/2020	VDB	All	First release version
1.001	27/06/2025	Mdb	All	New design

WARNING:

ADFweb.com reserves the right to change information in this manual about our product without warning.

ADFweb.com is not responsible for any error this manual may contain.

TRADEMARKS:

All trademarks mentioned in this document belong to their respective owners.

SECURITY ALERT:**GENERAL INFORMATION**

To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device are required for each individual application, legal and safety regulation. The same applies also when using accessories.

INTENDED USE

Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

QUALIFIED PERSONNEL

The device can be used only by qualified personnel, strictly in accordance with the specifications.

Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

RESIDUAL RISKS

The device is state of the art and is safe. The instrument can represent a potential hazard if they are inappropriately installed and operated by personnel untrained. These instructions refer to residual risks with the following symbol:

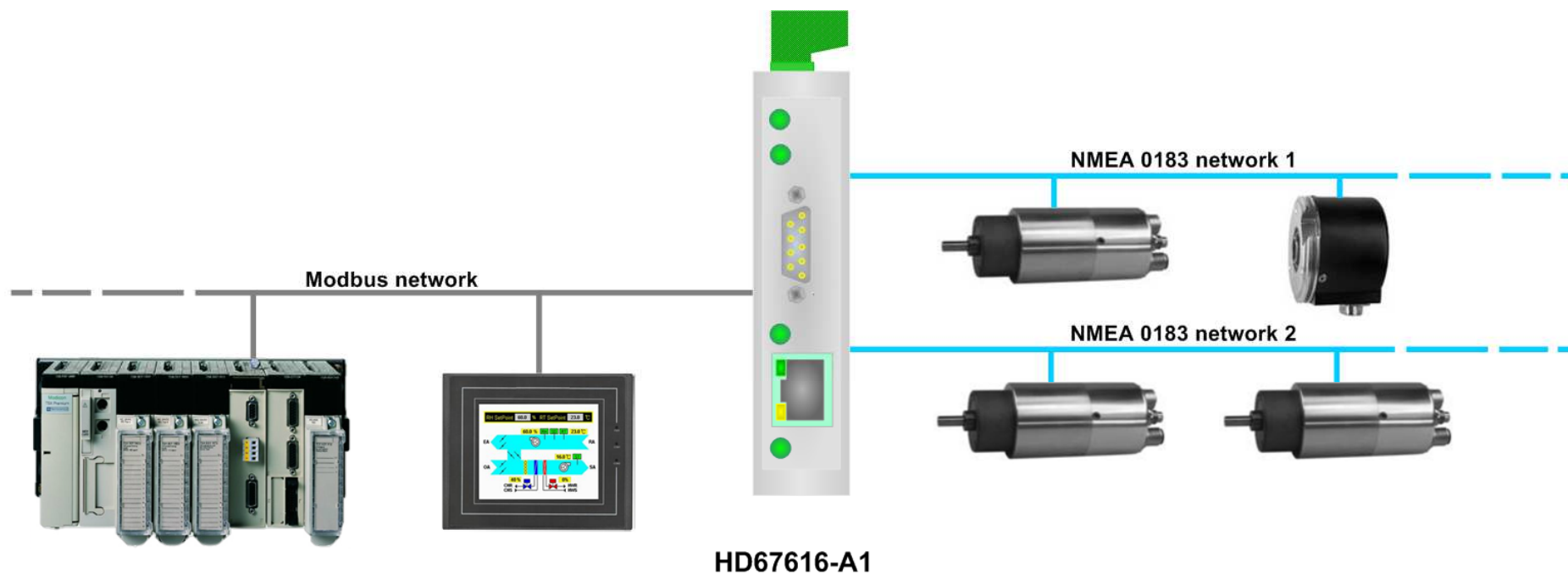


This symbol indicates that non-observance of the safety instructions is danger for people to serious injury or death and / or the possibility of damage.

CE CONFORMITY

The declaration is made by us. You can send an email to support@adfweb.com or give us a call if you need it.

EXAMPLE OF CONNECTION:



CONNECTION SCHEME:

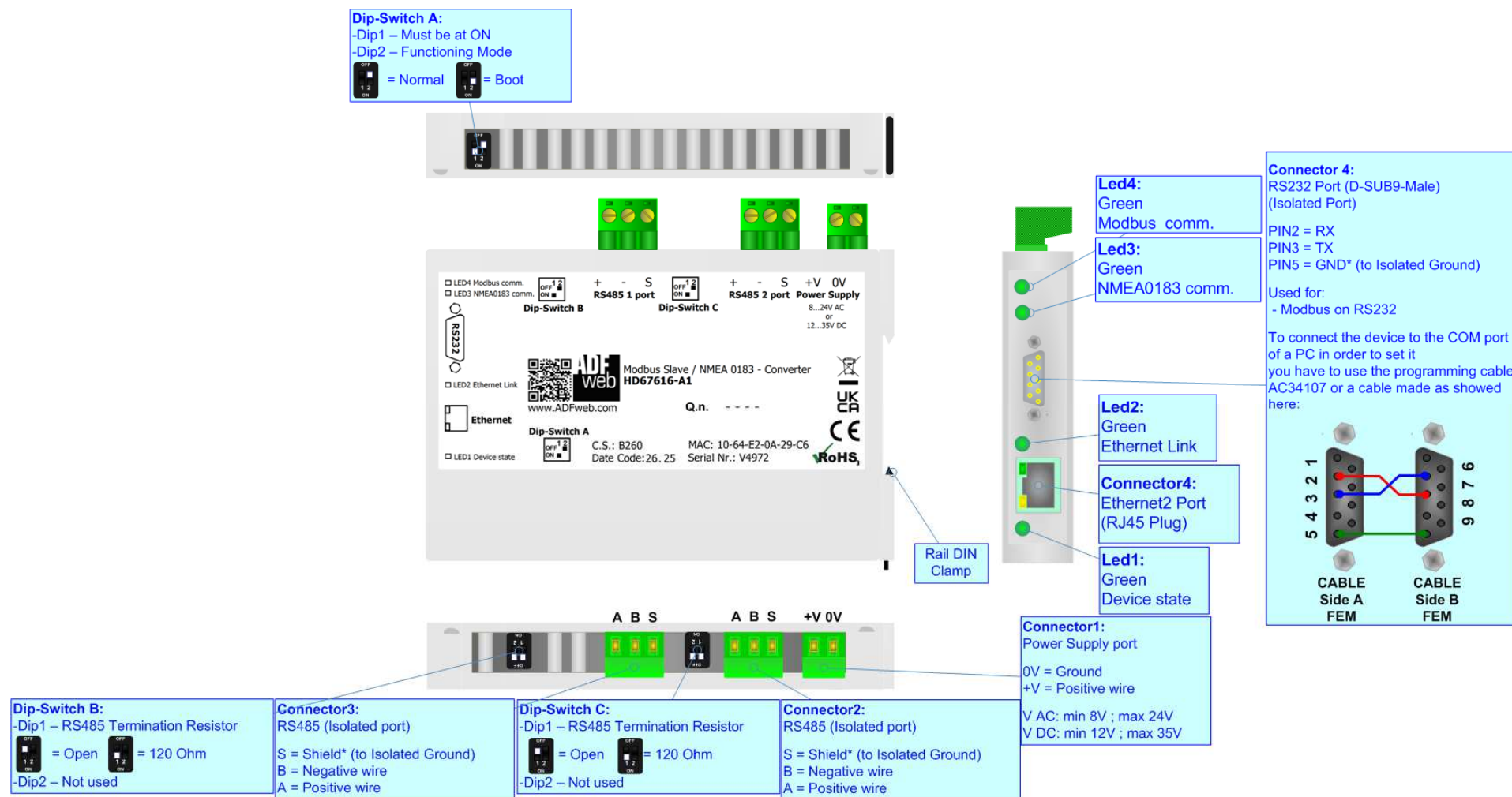


Figure 1a: Connection scheme for HD67616-A1

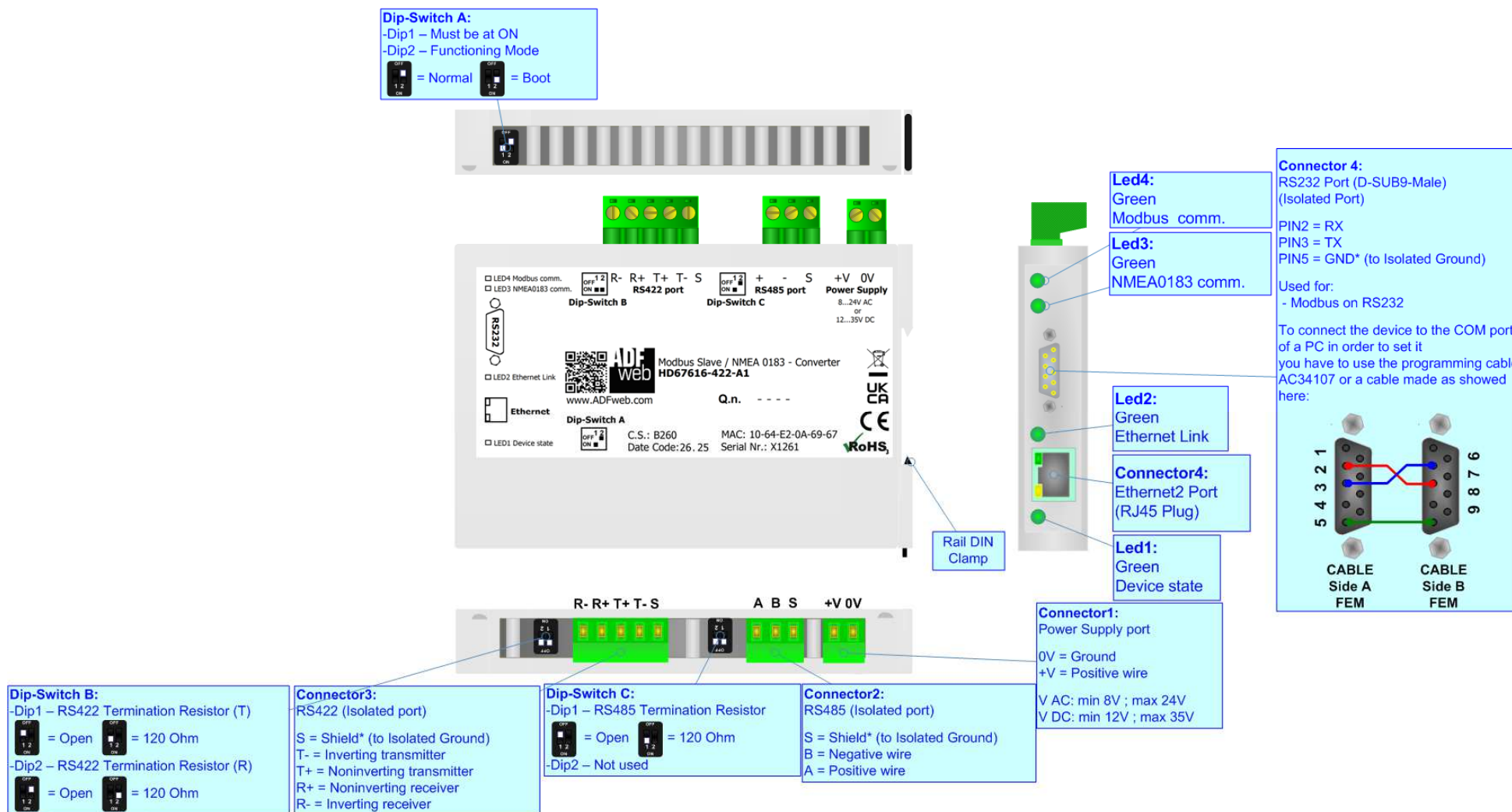


Figure 1b: Connection scheme for HD67616-422-A1

CHARACTERISTICS:

The "NMEA 0183 / Modbus Slave – Converter" allows the following characteristics:

- electrical isolation between NMEA 0183 – Modbus, Power Supply – Modbus, Power Supply – NMEA 0183;
- Multiple independent NMEA 0183 lines;
- Mountable on Rail DIN;
- Wide power supply input range: 8...24V AC or 12...35V DC;
- Wide temperature range: -40°C / +85°C [-40°F / +185°F].



CONFIGURATION:

You need Compositor SW67616 software on your PC in order to perform the following:

- Define the parameter of NMEA 0183;
- Define the parameter of Modbus;
- Define the list of NMEA 0183 sentences in reception;
- Update the device.

POWER SUPPLY:

The devices can be powered at 8...24V AC and 12...35V DC. The consumption depends to the code of the device. For more details see the two tables below.

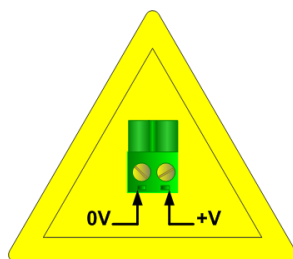
VAC 		VDC 	
Vmin	Vmax	Vmin	Vmax
8V	24V	12V	35V

Consumption at 24V DC:

Device	Consumption [W/VA]
HD67616-xxx-A1	3.5



Caution: Not reverse the polarity power



HD67616-xxx-A1

Connector1:
Power Supply port
0V = Ground
+V = Positive wire
V AC: min 8V ; max 24V
V DC: min 12V ; max 35V



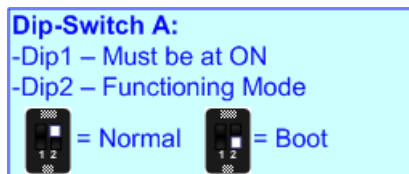
FUNCTION MODES:

The device has got two function modes depending on the position of the 'Dip1 of Dip-Switch A':

- The first, with 'Dip1 of Dip-Switch A' at "OFF" position, is used for the normal working of the device.
- The second, with 'Dip1 of Dip-Switch A' at "ON" position, is used for uploading the Project and/or Firmware.

For the operations to follow for the updating, see 'UPDATE DEVICE' section.

According to the functioning mode, the LEDs will have specific functions, see 'LEDS' section.

**Warning:**

Dip1 of 'Dip-Switch A' must be at ON position to work even if the Ethernet cable is not inserted.

LEDS:

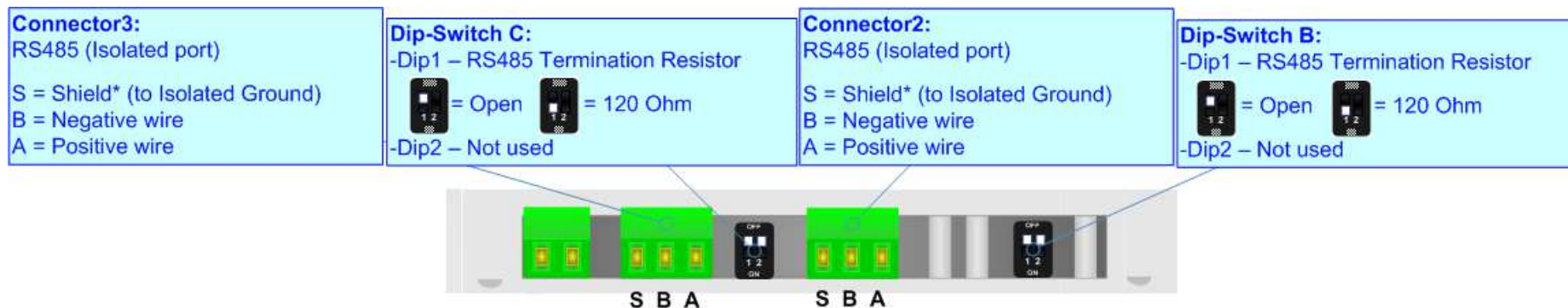
The device has got four LEDs that are used to give information of the functioning status.
The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: Device State (green)	Blinks slowly ($\sim 1\text{Hz}$)	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
2: Ethernet Link (green)	ON: Ethernet cable connected OFF: Ethernet cable disconnected	ON: Ethernet cable connected OFF: Ethernet cable disconnected
3: NMEA 0183 communication (green)	Blinks when NMEA 0183 frames are received	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress
4: Modbus comm. (green)	Blinks when Modbus communication is running	Blinks quickly: Boot state Blinks very slowly ($\sim 0.5\text{Hz}$): update in progress



RS485:

For terminate the RS485 line with a 120Ω resistor it is necessary to put ON dip 1, like in figure.



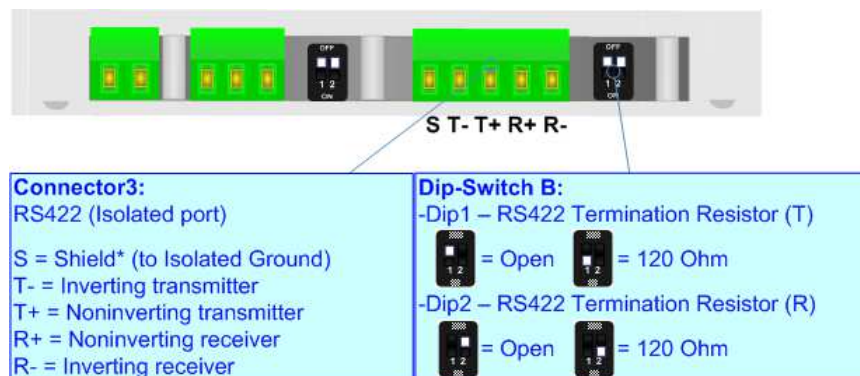
The maximum length of the cable should be 1200m (4000 feet).

Here some codes of cables:

- Belden: p/n 8132 - 2x 28AWG stranded twisted pairs conductor + foil shield + braid shield;
- Belden p/n 82842 - 2x 24AWG stranded twisted pairs conductor + foil shield + braid shield;
- Tasker: p/n C521 - 1x 24AWG twisted pair conductor + foil shield + braid shield;
- Tasker: p/n C522 - 2x 24AWG twisted pairs conductor + foil shield + braid shield.

RS422:

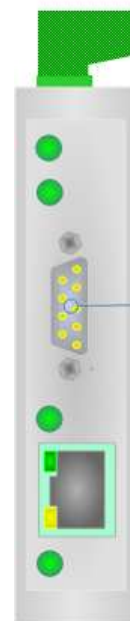
For terminate the RS422 line with a 120Ω resistor it is necessary to put ON dip 1 for T line and/or put ON dip 2 for R line, like in figure.



The maximum length of the cable should be 1200m (4000 feet).

RS232:

The connection from RS232 socket to a serial port must be made with a Null Modem cable (a serial cable where the pins 2 and 3 are crossed). It is recommended that the RS232 cable not exceed 15 meters.



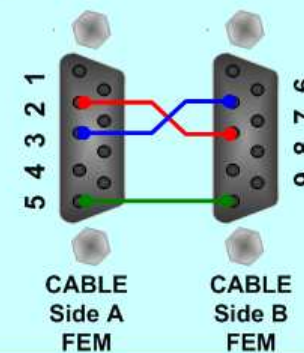
Connector 4:

RS232 Port (D-SUB9-Male)
(Isolated Port)

PIN2 = RX
PIN3 = TX
PIN5 = GND* (to Isolated Ground)

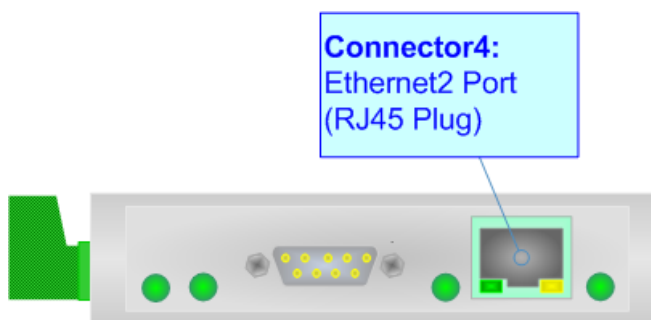
Used for:
- Modbus on RS232

To connect the device to the COM port of a PC in order to set it you have to use the programming cable AC34107 or a cable made as showed here:



ETHERNET:

The Ethernet connection must be made using Connector4 of HD67616 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to a Hub/Switch the use of a straight cable is recommended. To connect the device to a PC/PLC/other the use of a cross cable is recommended.



USE OF COMPOSITOR SW67616:

To configure the Converter, use the available software that runs with Windows called SW67616. It is downloadable on the site www.adfweb.com and its operation is described in this document. *(This manual is referenced to the last version of the software present on our web site)*. The software works with MSWindows (XP, Vista, Seven, 8, 10 or 11; 32/64bit).

When launching the SW67616, the window below appears (Fig. 2).



Note:

It is necessary to have installed .Net Framework 4.

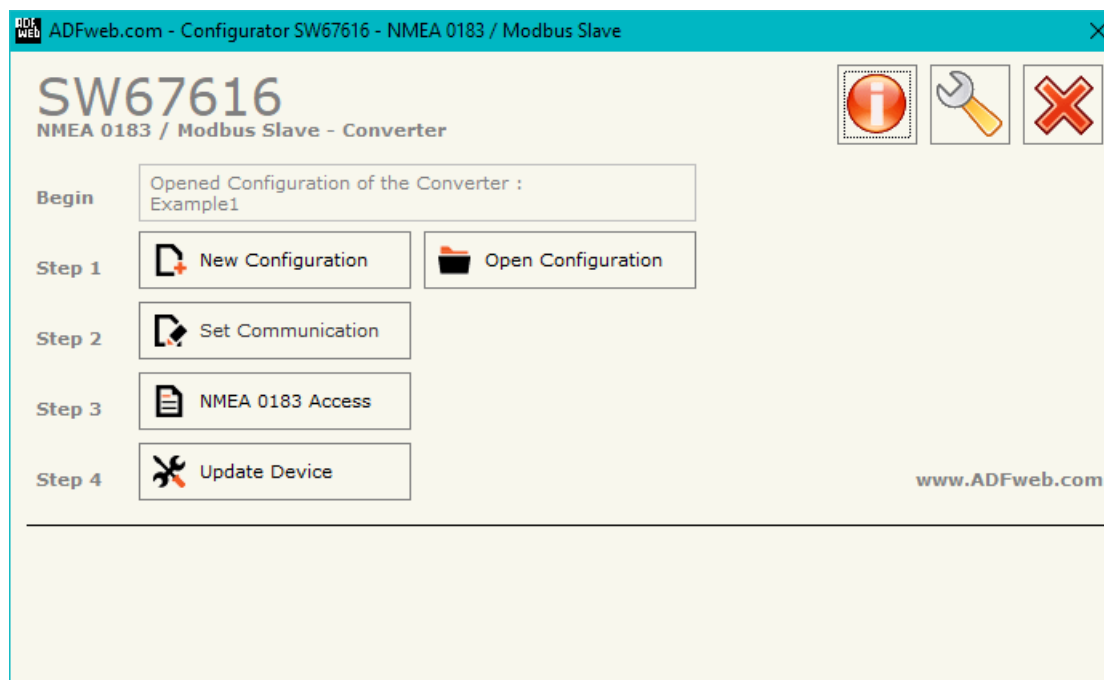
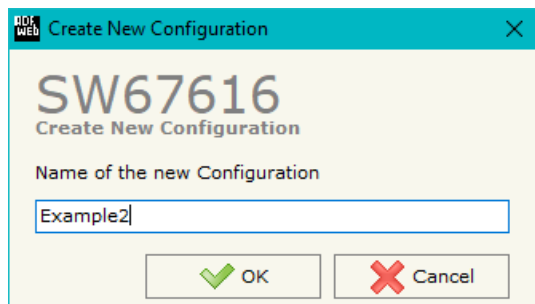


Figure 2: Main window for SW67616

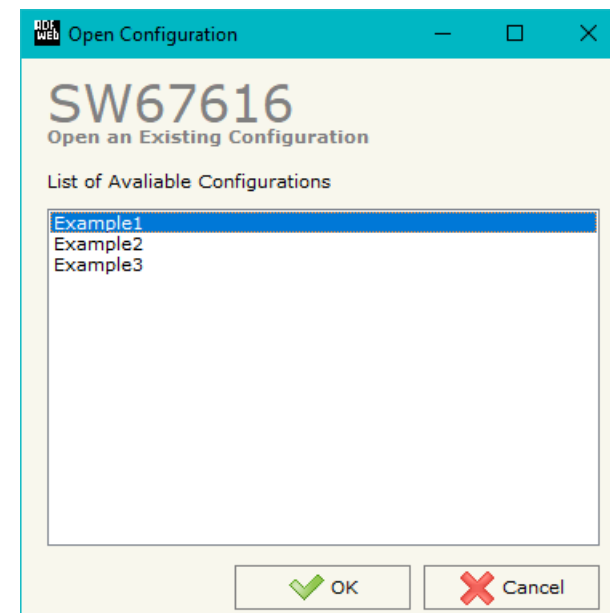
NEW CONFIGURATION / OPEN CONFIGURATION:

The “**New Configuration**” button creates the folder which contains the entire device’s configuration.




A device’s configuration can also be imported or exported:

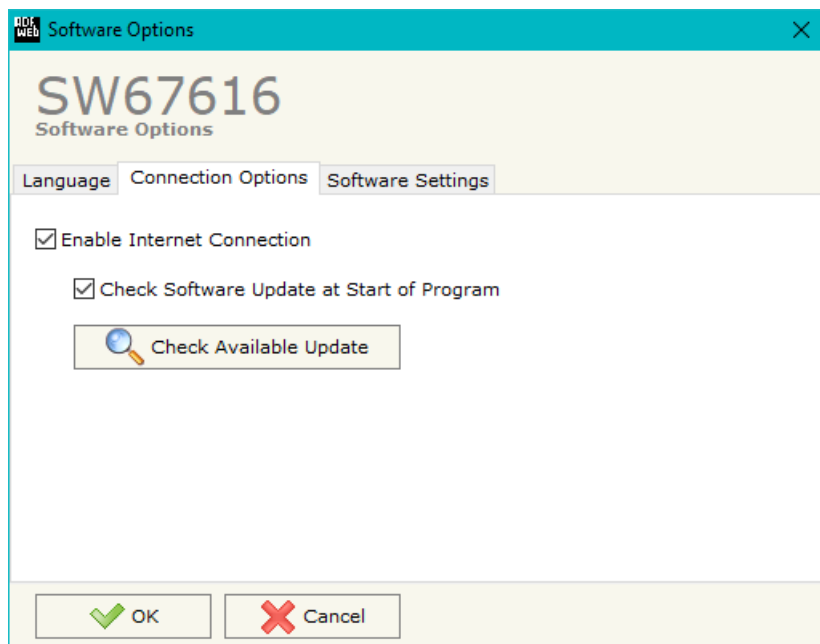
- To clone the configurations of a programmable “NMEA 0183 / Modbus Slave - Converter” in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button “**Open Configuration**”.



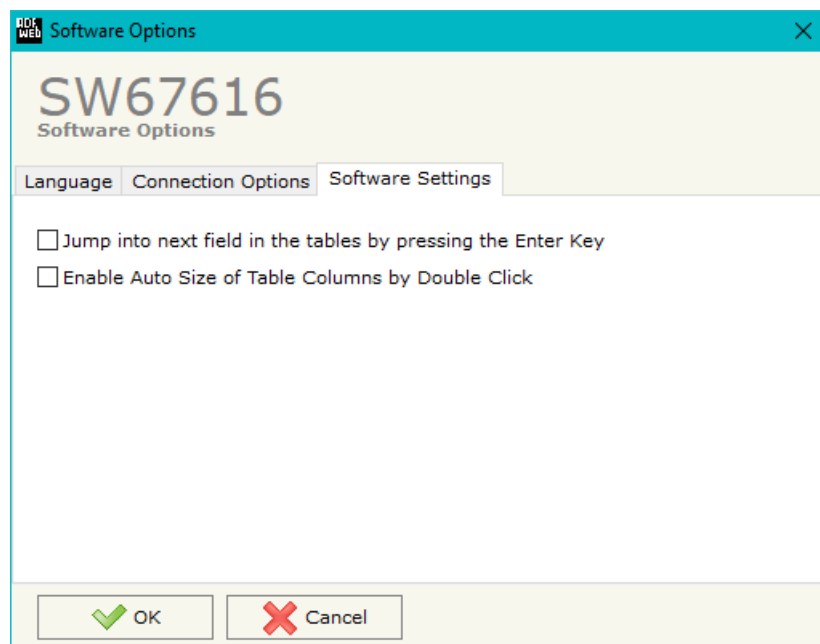
SOFTWARE OPTIONS:

By pressing the **“Settings”** () button there is the possibility to change the language of the software and check the updatings for the compositor.

In the section “Language” it is possible to change the language of the software.



In the section “Connection Options”, it is possible to check if there are some updatings of the software compositor in ADFweb.com website. Checking the option **“Check Software Update at Start of Program”**, the SW67616 check automatically if there are updatings when it is launched.



In the section "Software Settings", it is possible to enable/disable some keyboard's commands for an easier navigation inside the tables contained in the different sections of the software.

SET COMMUNICATION:

By Pressing the "**Set Communication**" button from the main window for SW67616 (Fig. 2) the window "Set Communication" appears (Fig. 3).

The window is divided in different sections in order to define the different parameters of the converter:

- Ethernet Connection
- Modbus Slave
- RS485 / RS422
- RS485 2
- Ethernet

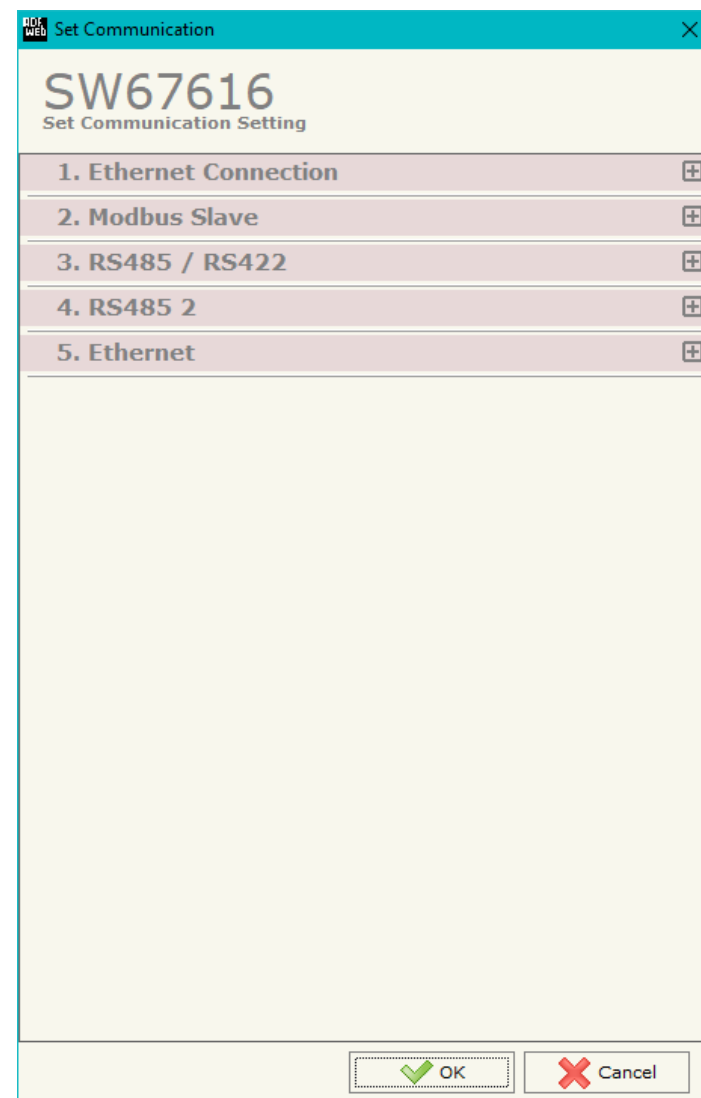


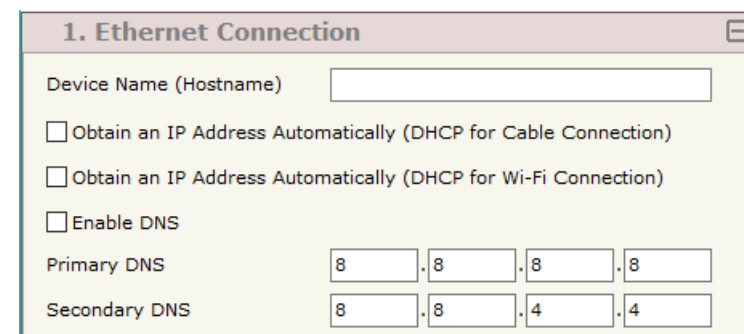
Figure 3a: "Set Communication" window

ETHERNET CONNECTION:

This section is used to define the general parameters of Ethernet communication.

The means of the fields are:

- In the field "**Device Name (Hostname)**" the Hostname to assign to the converter is defined;
- If the field "**Obtain an IP Address Automatically (DHCP for Cable Connection)**" is checked, DHCP for LAN connection is enabled;
- If the field "**Obtain an IP Address Automatically (DHCP for Wi-Fi Connection)**" is checked, DHCP for Wi-Fi connection is enabled;
- If the field "**Enable DNS**" is checked, DNS protocol is enabled;
- In the field "**Primary DNS**" the IP Address of the primary DNS server is defined;
- In the field "**Secondary DNS**" the IP Address of the secondary DNS server is defined.



1. Ethernet Connection

Device Name (Hostname)

☐ Obtain an IP Address Automatically (DHCP for Cable Connection)

☐ Obtain an IP Address Automatically (DHCP for Wi-Fi Connection)

☐ Enable DNS

Primary DNS

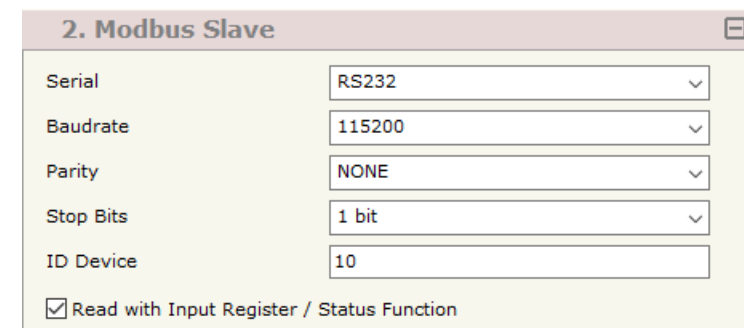
Secondary DNS

Figure 3b: "Set Communication → Ethernet Connection" window

MODBUS SLAVE:

This section is used to define the main parameters of Modbus line. The means of the fields are:

- In the field "**Serial**" the serial port to use is defined (RS232 or RS485);
- In the field "**Baudrate**" the baudrate for the serial line is defined;
- In the field "**Parity**" the parity of the serial line is defined;
- In the field "**Stop Bits**" the number of Stop Bits of the serial line is defined;
- In the field "**ID Device**" the ID of Modbus side of the converter is defined;
- If the field "**Read with Input Register / Status Function**" is checked, it is possible to read the Input bytes of NMEA0183 side with Input Registers (Function 04) and write the Output bytes of NMEA0183 side with Holding Registers (Function 06/16). The Output bytes are readable with Function 03. Otherwise, only Holding Registers will be used and the Output bytes of NMEA0183 side cannot be read back.



2. Modbus Slave

Serial

Baudrate

Parity

Stop Bits

ID Device

☒ Read with Input Register / Status Function

Figure 3c: "Set Communication → Modbus Slave" window

RS485 / RS422:

This section is used to define the main parameters of RS485 / RS422 line. The means of the fields are:

- If the field "**Enable RS485 / RS422**" is checked, the serial port is enabled;
- In the field "**Baudrate**" the baudrate for the serial line is defined;
- In the field "**Parity**" the parity of the serial line is defined;
- In the field "**Stop Bits**" the number of stop bits of the serial line is defined.

RS485:

This section is used to define the main parameters of RS485 line. The means of the fields are:

- If the field "**Enable RS485**" is checked, the serial port is enabled;
- In the field "**Baudrate**" the baudrate for the serial line is defined;
- In the field "**Parity**" the parity of the serial line is defined;
- In the field "**Stop Bits**" the number of stop bits of the serial line is defined.

ETHERNET:

The means of the fields for "Ethernet" are:

- In the fields "**IP Address**" the IP address for Ethernet side of the converter is defined;
- In the fields "**SubNet Mask**" the SubNet Mask for Ethernet side of the converter is defined;
- In the fields "**Gateway**" the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net.

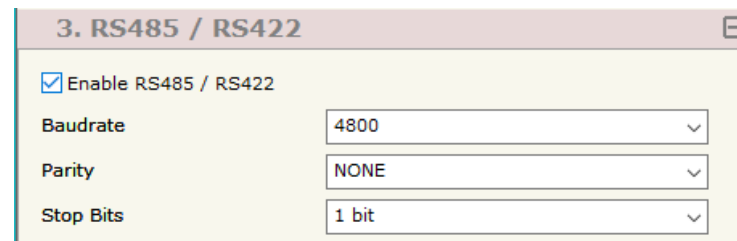


Figure 3d: "Set Communication → RS485/RS422" window

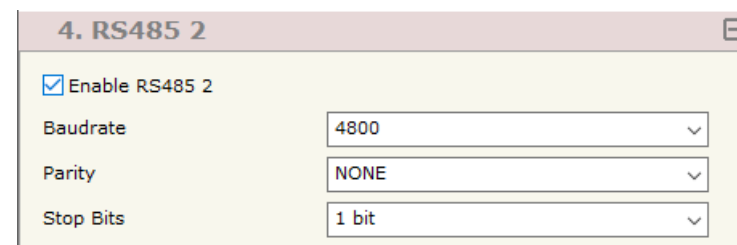


Figure 3e: "Set Communication → RS485" window

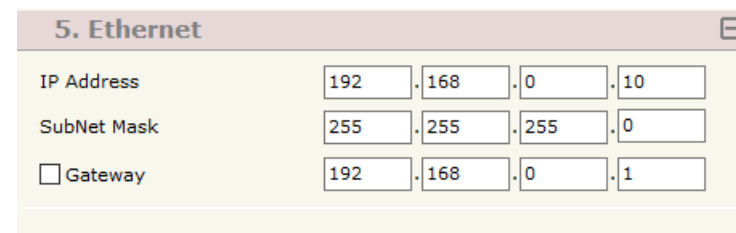
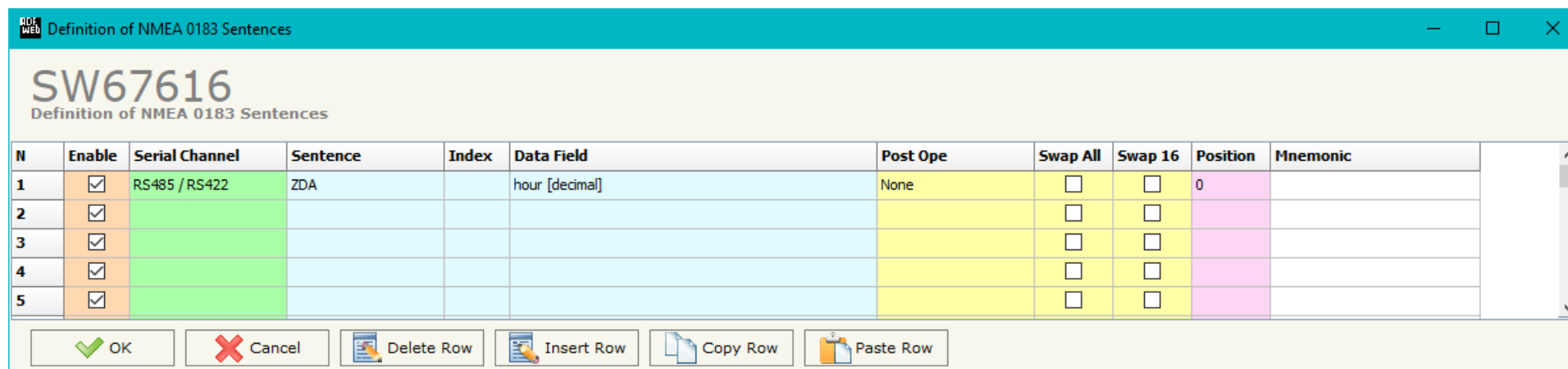


Figure 3f: "Set Communication → Ethernet" window

RECEIVE FRAMES:

By pressing the **"NMEA 0183 Access"** button from the main window for SW67616 (Fig. 2) the "Definition of NMEA 0183 Sentences" window appears (Fig. 4).

The NMEA 0183 sentences inserted in this table contain the output data of Modbus. These sentences are accepted by the converter.



N	Enable	Serial Channel	Sentence	Index	Data Field	Post Ope	Swap All	Swap 16	Position	Mnemonic
1	<input checked="" type="checkbox"/>	RS485 / RS422	ZDA		hour [decimal]	None	<input type="checkbox"/>	<input type="checkbox"/>	0	
2	<input checked="" type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>		
3	<input checked="" type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>		
4	<input checked="" type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>		
5	<input checked="" type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>		

Figure 4: "Definition of NMEA 0183 Sentences" window

The data of the columns have the following meanings:

- If the field **"Enable"** is checked, the NMEA 0183 sentence is enabled;
- In the field **"Serial Channel"** the serial port from which the sentence will be received is defined;
- In the field **"Sentence"** the NMEA 0183 sentence is defined;
- In the field **"Index"** the Index of the NMEA 0183 sentence is defined;
- In the field **"Data Field"** the parameter of the selected sentence to map on Modbus side is defined;
- In the field **"Post Operation"** the post operation on the data received is defined;
- If the field **"Swap All"** is checked, the bytes order on Modbus side will be reversed;
- If the field **"Swap 16"** is checked, a swap by word will be applied;
- In the field **"Position"** the byte of the memory array where mapping the data is defined;
- In the field **"Mnemonic"** a brief description is defined.

UPDATE DEVICE:

By pressing the **"Update Device"** button, it is possible to load the created Configuration into the device; and also the Firmware, if necessary.

If you don't know the actual IP address of the device you have to use this procedure:

- Turn OFF the Device;
- Put Dip2 of 'Dip-Switch A' in ON position;
- Turn ON the device
- Connect the Ethernet cable;
- Insert the IP **"192.168.2.205"**;
- Select which operations you want to do;
- Press the **"Execute update firmware"** button to start the upload;
- When all the operations are "OK" turn OFF the Device;
- Put Dip2 of 'Dip-Switch A' in OFF position;
- Turn ON the device.

If you know the actual IP address of the device, you have to use this procedure:

- Turn ON the Device with the Ethernet cable inserted;
- Insert the actual IP of the Converter;
- Select which operations you want to do;
- Press the **"Execute update firmware"** button to start the upload;
- When all the operations are "OK" the device automatically goes at Normal Mode.

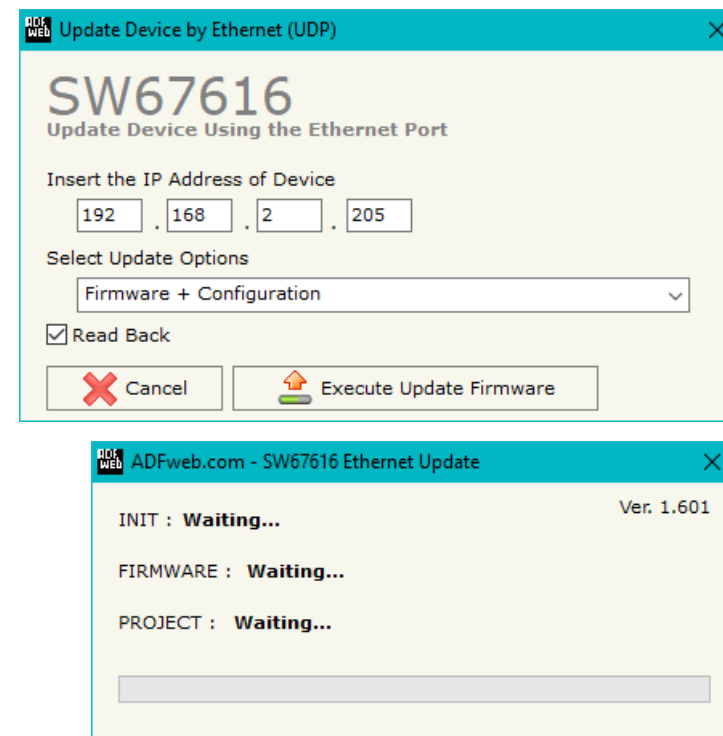


Figure 5: "Update Device" windows

At this point the configuration/firmware on the device is correctly updated.


Note:

When you install a new version of the software, if it is the first time it is better you do the update of the Firmware in the HD67616 device.


Note:

When you receive the device, for the first time, you also have to update the Firmware in the HD67616 device.


Warning:

If Fig. 6 appears when you try to do the Update try these points before seeking assistance:

- Try to repeat the operations for the updating;
- Try with another PC;
- Try to restart the PC;
- Check the LAN settings;
- If you are using the program inside a Virtual Machine, try to use in the main Operating System;
- If you are using Windows Seven, Vista, 8, 10 or 11 make sure that you have the administrator privileges;
- In case you have to program more than one device, using the "UDP Update", you have to cancel the ARP table every time you connect a new device on Ethernet. For do this you have to launch the "Command Prompt" and write the command "arp -d". Pay attention that with Windows Vista, Seven, 8, 10 or 11 you have to launch the "Command Prompt" with Administrator Rights;
- Pay attention at Firewall lock.

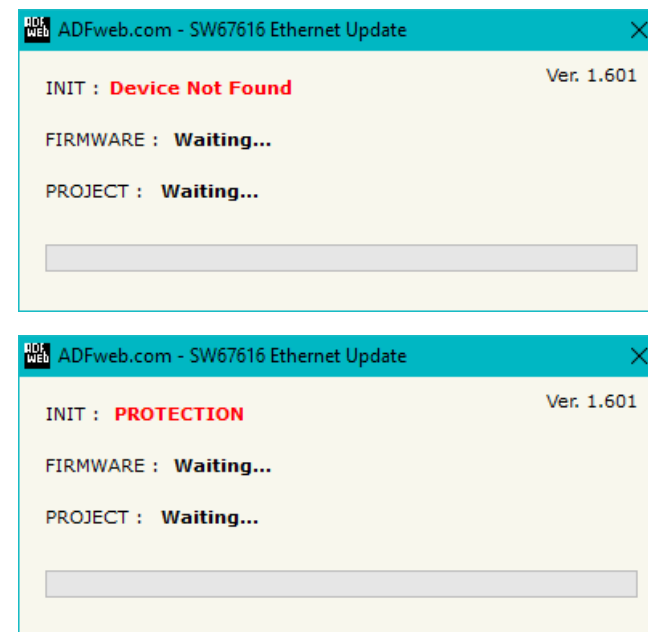


Figure 6: "Error" windows

In the case of HD67616 you have to use the software "SW67616": www.adfweb.com/download/filefold/SW67616.zip.

MODBUS MAP:

On Modbus side, the map is created automatically. In relation to the configuration defined, it is possible to have two different maps.

Data in reading:

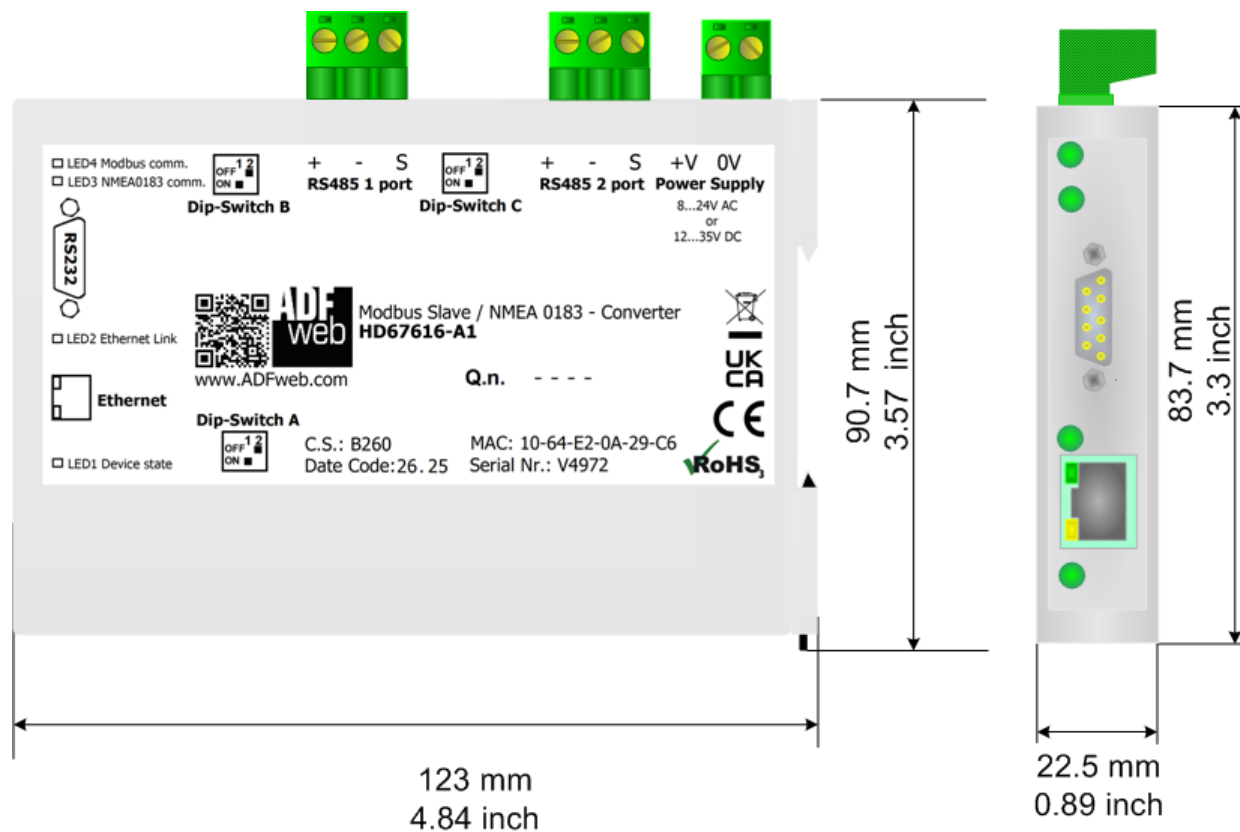
Type	Address	Function	Description
Input Register	0	03	Position 0-1 of internal array
Input Register	1	03	Position 2-3 of internal array
Input Register	2	03	Position 4-5 of internal array
.	.	.	.
Input Register	719	03	Position 1998-1999 of internal array



Note:

The data can be read as single bits too using Input Status (Function 02).

MECHANICAL DIMENSIONS:



Housing: PC-ABS
Weight: 200g (Approx)

Figure 7a: Mechanical dimensions scheme for HD67616-A1

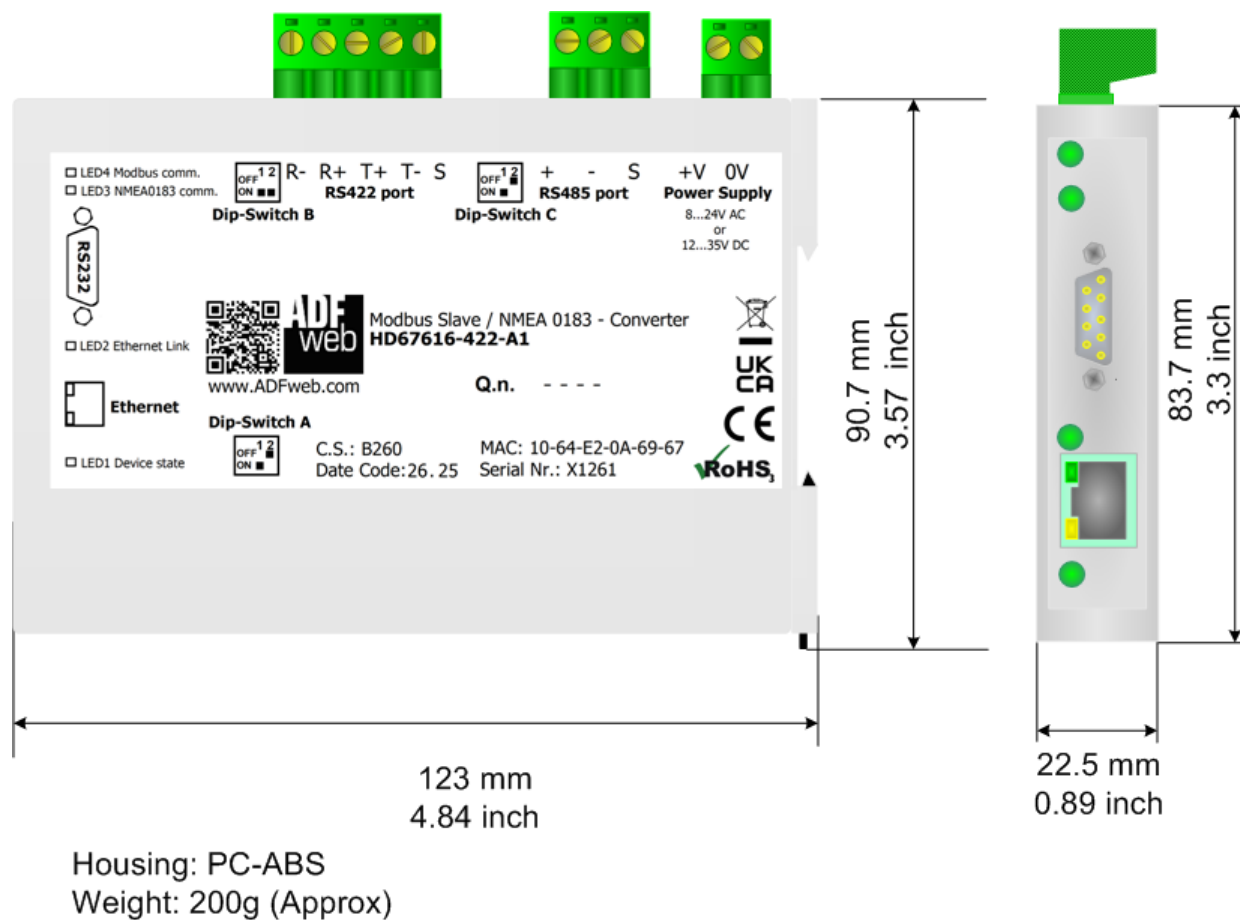


Figure 7b: Mechanical dimensions scheme for HD67616-422-A1

ORDERING INFORMATION:

The ordering part number is formed by a valid combination of the following:

HD67616 - xxx - A 1

Connectors Type

1: Removable 5mm Screw Terminal

Enclosure Type

A: 1M, 35mm DIN Rail mounting

Serial Ports

None: 1 x RS232, 2 x RS485

RS422: 1 x RS232, 1 x RS485, 1 x RS422

Device Family

HD67616: NMEA 0183 / Modbus Slave - Converter

Order Code: **HD67616-A1** - NMEA 0183 / Modbus Slave – Converter (1 x RS232, 2 x RS485)

Order Code: **HD67616-422-A1** - NMEA 0183 / Modbus Slave – Converter (1 x RS232, 1 x RS485, 1 x RS422)

ACCESSORIES:

Order Code: **AC34107** - Null Modem Cable Fem/Fem DSub 9 Pin 1,5 m

Order Code: **AC34114** - Null Modem Cable Fem/Fem DSub 9 Pin 5 m

Order Code: **AC34011** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 12 V DC

Order Code: **AC34012** - Rail DIN - Power Supply 220/240V AC 50/60Hz – 24 V DC

DISCLAIMER:

All technical content within this document can be modified without notice. The content of the document is a under continual renewal. For losses due to fire, earthquake, third party access or other accidents, or intentional or accidental abuse, misuse, or use under abnormal conditions repairs are charged to the user. ADFweb.com S.r.l. will not be liable for accidental loss of use or inability to use this product, such as loss of business income. ADFweb.com S.r.l. shall not be liable for consequences of improper use.

OTHER REGULATIONS AND STANDARDS:**WEEE INFORMATION**

Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).

— This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and impact of human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE

The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

CE MARKING

The product conforms with the essential requirements of the applicable EC directives.

WARRANTIES AND TECHNICAL SUPPORT:

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at www.adfweb.com. Otherwise contact us at the address support@adfweb.com

RETURN POLICY:

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

- Obtain a Product Return Number (PRN) from our internet support at www.adfweb.com. Together with the request, you need to provide detailed information about the problem.
- Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.



ADFweb.com S.r.l.
Via Strada Nuova, 17
IT-31010 Marenno di Piave
TREVISO (Italy)
Phone +39.0438.30.91.31
Fax +39.0438.49.20.99
www.adfweb.com

