

## HD67063-B2 (20-40-80-160-250 slaves)

### Protocol Converter HD67063-B2 serie:

Produced by ADFweb.com, is used like language converter from Modbus TCP Protocol to M-Bus and vice-versa, for read M-Bus instruments (Slave) from a Master Modbus TCP.

#### Modbus:

Is the protocol most frequently used in the industrial and civil automation for the communication with several devices connected in the same net.

Defines the format and the communication mode between a Master, that control the system, and one or more slaves that answer to the master queries.

This can be, for example, a system for measuring temperature, humidity, pressure, hot and/or cold water, etc. ... and allows communication with PC/PLC.

There are two types of Modbus, divided into the serial RTU and ASCII, and the one on Ethernet, the Modbus TCP.

#### M-Bus:

Is a specific protocol used for the reading of Energy, hot and cold water, gas, pressure, etc. ... of counters and totalizers.

Usually the M-Bus uses a specific physical connection (Physical Layer), but in some cases it uses a RS232 or RS485 [see [HD67055](#)].

#### Other Solution Protocol Converter Modbus / M-Bus:

Several solutions implemented to cover all the cases presented by the market:

- M-Bus / Modbus, for read Modbus instruments [slave] from a Master M-Bus [see [HD67059-B2](#)];

- Modbus / M-Bus, for read M-Bus instruments [slave] from a Master

Modbus but with the Slaves M-Bus on RS232 or RS485 [see [HD67055](#)];

- Modbus / M-Bus, MultiMaster M-Bus allows to read M-Bus Slaves simultaneously from a Master M-Bus and from a Master Modbus [see [HD67029-B2](#)].

### Modbus TCP to M-Bus HD67063-B2

The products of HD67063 serie are special protocol converter between Modbus and M-Bus. Unlike the HD67029M serie, these devices can be Multi-Master, i.e. it possible to install the device in a existing net composed of a Master and several Slaves M-Bus.

With this type of connection is ensured the normal functioning of the system but is added the possibility of saving on Modbus registers the informations of the Slaves M-Bus; and so keep these values available to a Master Modbus.

This in the case is need to monitoring in another way the M-Bus informations.

This device is the union between a Repeater [HD67032M serie] and a Modbus to M-Bus Protocol Converter [HD67029M serie].

The M-Bus Master allow to connect and to feed up to 250 slaves for leght of 350m.

For longer lengths, or with more than 250 slaves, the use of repeaters field [HD67032M series] is suggested.

- European standard EN 1434;
- Microprocessor control;
- Scalable da 1 a 250 slaves;
- Galvanic isolation between ModBus and M-Bus;
- 35 mm DIN rail mounting;
- Settable transmission speed from 300 to 38400 baud;
- AC/DC Power supply.

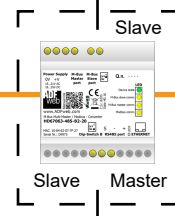


PC /PLC  
or other  
Master Modbus

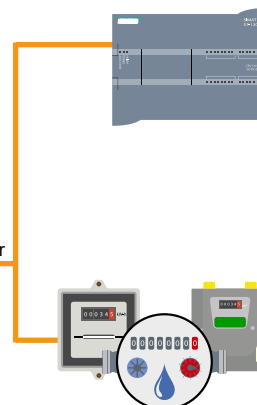


RS232 or  
RS485

Modbus



d>350m  
without  
Repeater



Master M-Bus

Gas,  
Oil,  
Electricity,  
Hot and cold  
water,  
Compressed air,  
Pressure  
anc other

Order Code	HD67044-B2-20	HD67044-B2-40	HD67044-B2-80	HD67044-B2-160	HD67044-B2-250
Technical data:	20 slaves	40 slaves	80 slaves	160 slaves	250 slaves
Operating voltage:	18V .. 35V DC 15V .. 21V AC	18V .. 35V DC 15V .. 21V AC	18V .. 35V DC 15V .. 21V AC	18V .. 35V DC 15V .. 21V AC	18V .. 35V DC 15V .. 21V AC
Consumption single slave:	1,5 mA	1,5 mA	1,5 mA	1,5 mA	1,5 mA
Min / Max-load consumption:	3,5W / 4W	3,5W / 5W	3,5W / 8W	3,5W / 14W	3,5W / 30W
M-Bus voltage (without load):	38V	38V	38V	38V	38V
Max. M-Bus quiescent current:	30mA	60mA	120mA	240mA	375mA
Overcurrent threshold:	250mA	250mA	250mA	500mA	500mA
Transmission speed M-Bus:	1200 .. 115.200 baud	1200 .. 115.200 baud	1200 .. 115.200 baud	1200 .. 115.200 baud	1200 .. 115.200 baud
Ethernet:	300 .. 38.400 baud	300 .. 38.400 baud	300 .. 38.400 baud	300 .. 38.400 baud	300 .. 38.400 baud
Galvanic Isolation to M-Bus:	yes	yes	yes	yes	yes
Temperature range °C / °F:	-40/+70°C	-40/+70°C	-40/+70°C	-40/+70°C	-40/+70°C
Dimensions DxWxH:	95x71x60 mm	95x71x60 mm	95x71x60 mm	95x71x60 mm	95x71x60 mm

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QR - quick response  
(matrix code)

info Modbus to M-Bus  
HD67029M serie