



QR of Manual

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QR of Box-Sheet

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QR of Software

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[www.adfweb.com/download/  
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**HD67590-232-A1**

# BOX SHEET

**Ethernet/IP / Serial - Converter**

Box Sheet for Order code: HD67590-232-A1  
Document code: BS67590-232-A1  
V1.002



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# CONNECTION SCHEME

Order code: HD67590-232-A1

## Dip-Switch A:

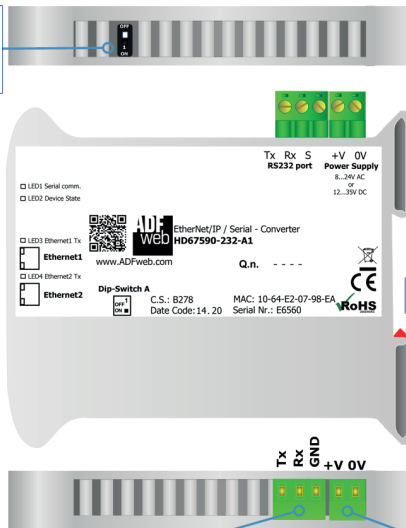
-Dip1 – Functioning Mode



= Normal



= Boot



**Led1:**  
Green  
Serial comm.

**Led2:**  
Green  
Device state

**Led5:**  
Green  
Ethernet1 Tx

**Connector3:**  
Ethernet1 port  
(RJ45 Plug)

**Led6:**  
Green  
Ethernet2 Tx

**Connector4:**  
Ethernet2 port  
(RJ45 Plug)

Rail DIN  
Clamp

## Connector2:

RS232 (Isolated port)

GND = Ground\* (to Isolated Ground)

Rx = Rx line

Tx = Tx line

## Connector1:

Power Supply port

0V = Ground

+V = Positive wire

V AC: min 8V ; max 24V

V DC: min 12V ; max 35V

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