



QR of Manual

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filefold/MN67591_ENG.pdf](http://www.adfweb.com/download/filefold/MN67591_ENG.pdf)



QR of Box-Sheet

[www.adfweb.com/download/
filefold/BS67591-232-A1_ENG.pdf](http://www.adfweb.com/download/filefold/BS67591-232-A1_ENG.pdf)



QR of Software

[www.adfweb.com/download/
filefold/SW67591.zip](http://www.adfweb.com/download/filefold/SW67591.zip)

HD67591-232-A1

BOX SHEET

Ethernet/IP / Modbus Master - Converter

Box Sheet for Order code: HD67591-232-A1
Document code: BS67591-232-A1
V1.003



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CONNECTION SCHEME

Order code: HD67591-232-A1

Dip-Switch A:

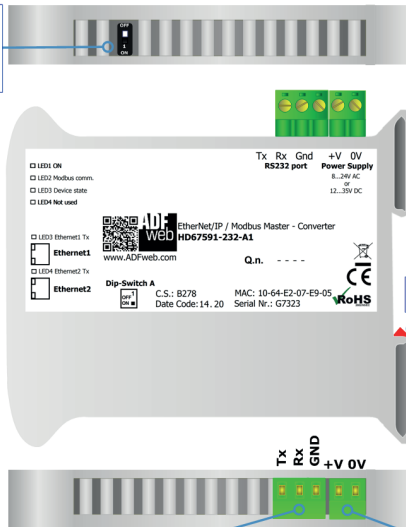
-Dip1 – Functioning Mode



= Normal



= Boot



Led1:
Green
Serial comm.

Led2:
Green
Device state

Led5:
Green
Ethernet1 Tx

Connector3:
Ethernet1 port
(RJ45 Plug)

Led6:
Green
Ethernet2 Tx

Connector4:
Ethernet2 port
(RJ45 Plug)

Connector2:

RS232 (Isolated port)

GND = Ground* (to Isolated Ground)

Rx = Rx line

Tx = Tx line

Connector1:

Power Supply port

0V = Ground

+V = Positive wire

V AC: min 8V ; max 24V

V DC: min 12V ; max 35V

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