



QR of Manual

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[www.adfweb.com/download/  
filefold/MN67618\\_ENG.pdf](http://www.adfweb.com/download/filefold/MN67618_ENG.pdf)



QR of Box-Sheet

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QR of Software

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[www.adfweb.com/download/  
filefold/SW67618.zip](http://www.adfweb.com/download/filefold/SW67618.zip)

**HD67618-A1**

# BOX SHEET

**S7comm / Modbus TCP Slave  
Converter**

Box Sheet for Order code: HD67618-A1  
Document code: BS67618-A1  
V1.000



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[www.ADFweb.com](http://www.ADFweb.com)

# CONNECTION SCHEME

Order code: HD67618-A1

## Dip-Switch A:

-Dip1 - Functioning Mode



= Normal



= Boot



**Led1:**  
Green  
ON

**Led2:**  
Green  
Device State

**Led3:**  
Green  
Modbus comm.

**Led4:**  
Green  
S7comm comm.

**Led5:**  
Green  
Not used

**Connector3:**  
Ethernet1 port  
(RJ45 Plug)

**Led6:**  
Green  
Not used

**Connector4:**  
Ethernet2 port  
(RJ45 Plug)

Rail DIN  
Clamp

**Connector1:**  
Power Supply port  
0V = Ground  
+V = Positive wire  
V AC: min 8V ; max 24V  
V DC: min 12V ; max 35V

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