

EXTERNAL LINKS

HD67648-232-422-A1



QR of Manual

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filefold/MN67648_ENG.pdf](http://www.adfweb.com/download/filefold/MN67648_ENG.pdf)



QR of Box-Sheet

[www.adfweb.com/download/
filefold/BS67648-232-422-A1_
ENG.pdf](http://www.adfweb.com/download/filefold/BS67648-232-422-A1_ENG.pdf)



QR of Software

[www.adfweb.com/download/
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BOX SHEET

Ethernet / Serial (on RS232, R422)
Converter

Box Sheet for Order code: HD67648-232-422-A1
Document code: BS67648-232-422-A1
V2.002



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Strada Nuova, 17, IT-31010 Mareno di Piave, Treviso - Italy

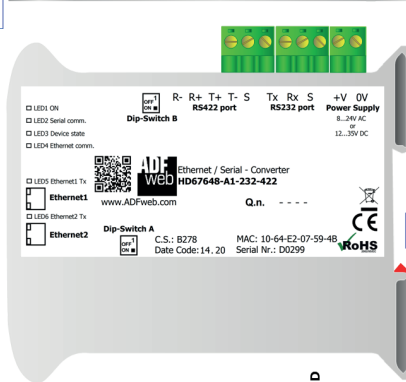
HD67648-232-422-A1

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CONNECTION SCHEME

Order code: HD67648-232-422-A1

Dip-Switch A:
-Dip1 – Functioning Mode
= Normal = Boot

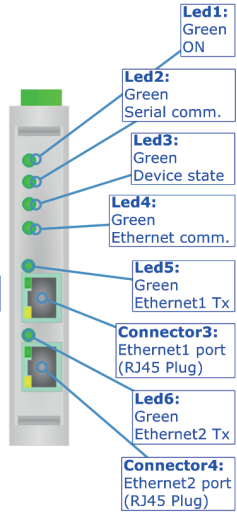


Dip-Switch B:
-Dip1 – RS485 Termination Resistor
= Open = 120 Ohm

Connector2:
RS422 (Isolated port)
S = Shield* (to Isolated Ground)
T- = Noninverting transmitter
T+ = Noninverting transmitter
R+ = Noninverting receiver
R- = Inverting receiver

Connector2:
RS232 (Isolated port)
GND = Ground* (to Isolated Ground)
Rx = Rx line
Tx = Tx line

Rail DIN Clamp



Connector1:
Power Supply port
0V = Ground
+V = Positive wire
V AC: min 8V ; max 24V
V DC: min 12V ; max 35V

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