

EXTERNAL LINKS

HD67963-B2-IB



QR of Manual

[www.adfweb.com/download/
filefold/MN67963_ENG.pdf](http://www.adfweb.com/download/filefold/MN67963_ENG.pdf)



QR of Box-Sheet

[www.adfweb.com/download/
filefold/BS67963-B2-IB_ENG.pdf](http://www.adfweb.com/download/filefold/BS67963-B2-IB_ENG.pdf)



QR of Software

[www.adfweb.com/download/
filefold/SW67963.zip](http://www.adfweb.com/download/filefold/SW67963.zip)

HD67963-B2-IB

BOX SHEET

**IO-Link Slave / Modbus TCP master
Converter**

Box Sheet for Order code: HD67963-B2-IB
Document code: BS67963-B2-IB
V1.000



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CONNECTION SCHEME

Order code: HD67963-B2-IB

Connector4:

Power supply for actuators UA (24 V DC)

+ = + 24 V DC

0V = Ground reference

Connector1:

Power Supply port

1 = Supply for converter US, +24 V

2 = Supply for actuators UA, +24 V

3 = Ground reference US, 0 V

4 = C/Q, IO-Link channel

5 = Ground reference UA, 0 V



Led3:

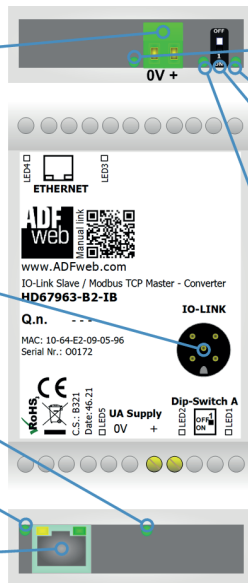
Green
Modbus TCP comm.

Led4:

Error state
(Green)

Connector3:

Ethernet Port
(RJ45 Plug)



Led5:

Green
UA supply active

Led1:

Green
Device state

Dip-Switch A:

-Dip1 - Functioning Mode



= Normal



= Boot

Led2:

Green
IO-Link comm.