



QR of Manual

---

[www.adfweb.com/download/  
filefold/MN67969\\_ENG.pdf](http://www.adfweb.com/download/filefold/MN67969_ENG.pdf)



QR of Box-Sheet

---

[www.adfweb.com/download/  
filefold/BS67969-B2-IA\\_ENG.pdf](http://www.adfweb.com/download/filefold/BS67969-B2-IA_ENG.pdf)



QR of Software

---

[www.adfweb.com/download/  
filefold/SW67969.zip](http://www.adfweb.com/download/filefold/SW67969.zip)

**HD67969-B2-IA**

# BOX SHEET

**IO-Link Slave / Devicenet Master  
Converter**

Box Sheet for Order code: HD67969-B2-IA  
Document code: BS67969-B2-IA  
V1.000



**ADFweb.com srl**

Strada Nuova, 17, IT-31010 Mareno di Piave, Treviso - Italy

[www.ADFweb.com](http://www.ADFweb.com)

# CONNECTION SCHEME

Order code: HD67969-B2-IA

## Connector1:

Power Supply port

- 1 = Supply for converter US, +24 V
- 2 = Not connected
- 3 = Ground reference US, 0 V
- 4 = C/Q, IO-Link channel
- 5 = Not connected



## Led3:

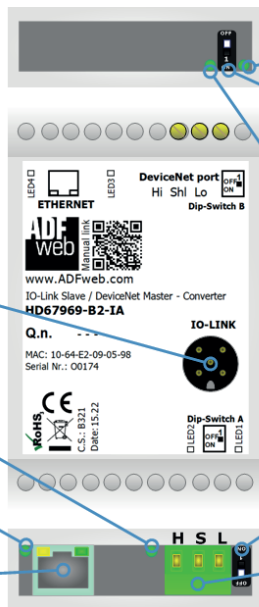
Green  
DeviceNet comm.

## Led4:

Error state

## Connector3:

Ethernet Port  
(RJ45 Plug)



## Led1:

Green  
Device state

## Dip-Switch A:

-Dip1 - Functioning Mode



= Normal



= Boot

## Led2:

Green  
IO-Link comm.

## Dip-Switch B:

-Dip1 - Termination CAN line



= Open



= 120 ohm

## Connector2:

DeviceNet port (Isolated port)

L = Low wire

S = Shield (CAN Gnd)

H = High wire