



QR of Manual

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filefold/MN67973\\_ENG.pdf](http://www.adfweb.com/download/filefold/MN67973_ENG.pdf)



QR of Box-Sheet

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QR of Software

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[www.adfweb.com/download/  
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**HD67973-B2-IB**

# BOX SHEET

**IO-Link Slave / EtherNet/IP Master  
Converter**

Box Sheet for Order code: HD67973-B2-IB  
Document code: BS67973-B2-IB  
V1.000



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# CONNECTION SCHEME

Order code: HD67973-B2-IB

## Connector4:

Power supply for actuators UA (24 V DC)

+ = + 24 V DC

0V = Ground reference

## Connector1:

Power Supply port

1 = Supply for converter US, +24 V

2 = Supply for actuators UA, +24 V

3 = Ground reference US, 0 V

4 = C/Q, IO-Link channel

5 = Ground reference UA, 0 V



## Led3:

Green  
EtherNet/IP comm.

## Led4:

Error state  
(Green)

## Connector3:

Ethernet Port  
(RJ45 Plug)

## Led5:

Green  
UA supply active

## Led1:

Green  
Device state

## Dip-Switch A:

-Dip1 - Functioning Mode



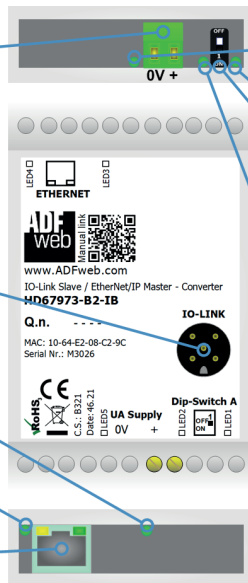
= Normal



= Boot

## Led2:

Green  
IO-Link comm.



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