



QR of Manual

[www.adfweb.com/download/
filefold/MN67E52_ENG.pdf](http://www.adfweb.com/download/filefold/MN67E52_ENG.pdf)



QR of Box-Sheet

[www.adfweb.com/download/
filefold/BS67E52-5-A1_ENG.pdf](http://www.adfweb.com/download/filefold/BS67E52-5-A1_ENG.pdf)



QR of Software

[www.adfweb.com/download/
filefold/SW67E52.zip](http://www.adfweb.com/download/filefold/SW67E52.zip)

HD67E52-5-A1

BOX SHEET

**EtherCAT Master / Modbus Slave
Converter**

Box Sheet for Order code: HD67E52-5-A1
Document code: BS67E52-5-A1
V1.000



ADFweb.com srl

Strada Nuova, 17, IT-31010 Mareno di Piave, Treviso - Italy

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CONNECTION SCHEME

Order code: HD67E52-5-A1

Dip-Switch A:

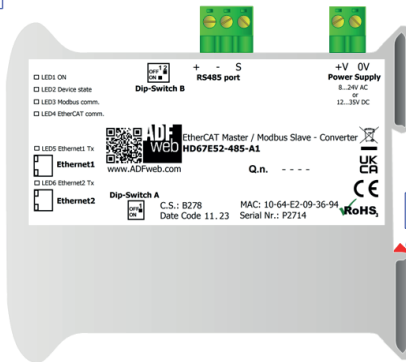
-Dip1 – Functioning Mode



= Normal



= Boot



Led1:

Green
ON

Led2:

Green
Device state

Led3:

Green
Modbus comm.

Led4:

Green
EtherCAT comm.

Led5:

Green
Ethernet1 Tx

Connector3:

Ethernet1 port
(RJ45 Plug)

Led6:

Green
Ethernet2 Tx

Connector4:

Ethernet2 port
(RJ45 Plug)

Dip-Switch B:

-Dip1 – RS485 Termination Resistor



= Open



= 120 Ohm

-Dip2 – Not used

Connector2:

RS485 (Isolated port)

S = Shield* (to Isolated Ground)

B = Negative wire

A = Positive wire

Connector1:

Power Supply port

0V = Ground

+V = Positive wire

V AC: min 8V ; max 24V

V DC: min 12V ; max 35V

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