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User Manual

Revision 2.001 English

PROFIBUS Master / CAN - Converter

(Order Code: HD67577-A1)

for Website information:

http://www.adfweb.com/?Product=HD67577

for Price information:

http://www.adfweb.com/?Price=HD67577-A1

Benefits and Main Features:

- Very easy to configure
- Low cost
- Industrial temperature range: -40°C / +85°C (-40°F / +185°F)

For others PROFIBUS devices, see also the following links:

PROFIBUS Slave from/to ...

www.adfweb.com?Product=HD67045
www.adfweb.com?Product=HD67053
www.adfweb.com?Product=HD67551
www.adfweb.com?Product=HD67552
www.adfweb.com?Product=HD67553
www.adfweb.com?Product=HD67554
www.adfweb.com?Product=HD67561
www.adfweb.com?Product=HD67561
www.adfweb.com?Product=HD67562
www.adfweb.com?Product=HD67563
www.adfweb.com?Product=HD67564
www.adfweb.com?Product=HD67564
www.adfweb.com?Product=HD67565

PROFIBUS Master from/to ...

www.adfweb.com?Product=HD67570 www.adfweb.com?Product=HD67575 www.adfweb.com?Product=HD67579 www.adfweb.com?Product=HD67580

Do you have an your customer protocol? See the following links:

www.adfweb.com?Product=HD67003

INFO: www.adfweb.com

Do you need to choose a device? do you want help?
Ask it to the following link:
www.adfweb.com?Cmd=helpme

(... Serial)
(... M-Bus Master)
(... CANopen)
(... CAN)
(... J1939)
(... DeviceNet Slave)
(... DeviceNet Master)
(... Modbus Master)

(... Modbus Master) (... Modbus Slave) (... Ethernet Server)

(... Modbus TCP Client)
(... Modbus TCP Server)

(... DeviceNet Slave)

(... Ethernet)
(... Modbus TCP Slave)



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UPDATED DOCUMENTATION:

Dear customer, we thank you for your attention and we remind you that you need to check that the following document is:

- Updated;
- → Related to the product you own.

To obtain the most recently updated document, note the "document code" that appears at the top right-hand corner of each page of this document.

With this "Document Code" go to web page www.adfweb.com/download/ and search for the corresponding code on the page. Click on the proper "Document Code" and download the updates.

To obtain the updated documentation for the product that you own, note the "Document Code" (Abbreviated written "Doc. Code" on the label on the product) and download the updated from our web site www.adfweb.com/download/

REVISION LIST:

Revision	Date	Author	Chapter	Description
1.010	08/05/2012	Fl	All	Software changed (v1.001)
2.000	23/08/2012	Dp & Fl	All	Software changed (v1.100)
2.001	09/01/203	Nt	All	Added new chapters

WARNING:

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ADFweb.com is not responsible for any error this manual may contain.

TRADEMARKS:

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SECURITY ALERT:

GENERAL INFORMATION

To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device are required for each individual application, legal and safety regulation. The same applies also when using accessories.

INTENDED USE

Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

QUALIFIED PERSONNEL

The device can be used only by qualified personnel, strictly in accordance with the specifications.

Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

RESIDUAL RISKS

The device is state of the art and is safe. The instrument can represent a potential hazard if they are inappropriately installed and operated by personnel untrained. These instructions refer to residual risks with the following symbol:



This symbol indicates that non-observance of the safety instructions is danger for people to serious injury or death and / or the possibility of damage.

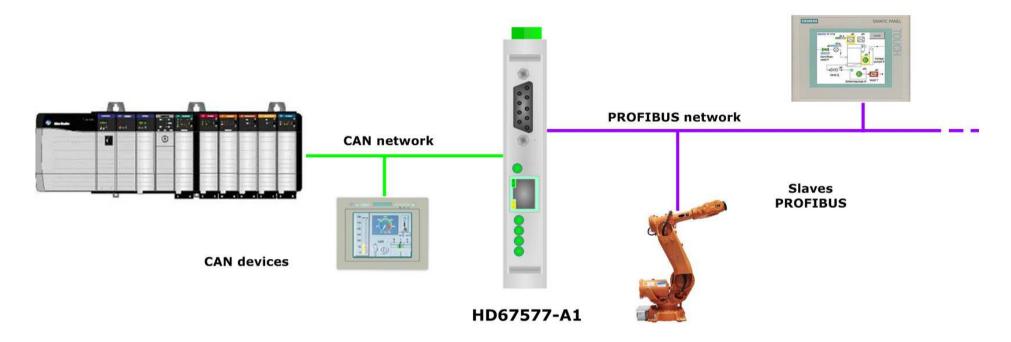
CE CONFORMITY

The declaration is made by us. You can send an email to support@adfweb.com or give us a call if you need it.

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EXAMPLE OF CONNECTION:



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CONNECTION SCHEME:

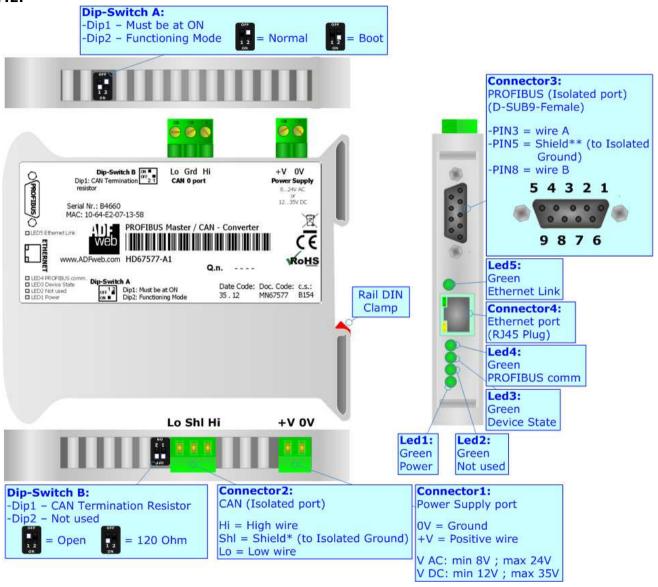


Figure 1: Connection scheme for HD67577-A1

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CHARACTERISTICS:

The configurable "PROFIBUS Master / CAN - Converter" allows the following characteristics:

- → Triple isolation between CAN/PROFIBUS, CAN/Power Supply, PROFIBUS/Power Supply.
- Mountable on 35mm Rail DIN;
- → Power Supply 8...24V AC or 12...35V DC;
- → Temperature range -40°C to +85°C.

CONFIGURATION:

You need Compositor SW67577 software on your PC in order to perform the following:

- Define the parameter of the PROFIBUS;
- Define the parameter of the CAN line;
- Define the PROFIBUS network;
- Define which CAN frames contains PROFIBUS information;
- → Define which PROFIBUS data saves on CAN frames.

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POWER SUPPLY:

The devices can be powered between a wide range of tensions. For more details see the two tables below.

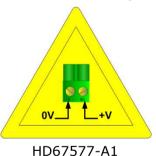
	VAC ~		VDC	
	Vmin	Vmax	Vmin	Vmax
HD67577-A1	8V	24V	12V	35V

Consumption at 24V DC:

Device	W/VA
HD67577-A1	4



Caution: Not reverse the polarity power



Power Supply port

0V = Ground
+V = Positive wire

V AC: min 8V; max 24V
V DC: min 12V; max 35V

Connector1:



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FUNCTION MODES:

The device has got two functions mode depending of the position of the Dip2 of 'Dip-Switch A':

- ▶ The first, with Dip2 in Off position (factory setting), is used for the normal working of the device.
- → The second, with Dip2 in On position, is used for upload the Project/Firmware.

For the operations to follow for the updating (see 'UPDATE DEVICE' section).

According to the functioning mode, the LEDs will have specifics functions (see 'LEDS' section).





Warning:

Dip1 of 'Dip-Switch A' must be at ON position for working even if the Ethernet cable isn't inserted.

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LEDS:

The device has got five LEDs that are used to give information of the functioning status. The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: Power (green)	ON: Powered OFF: Not powered	ON: Powered OFF: Not powered
2: Not used (green)	OFF	Blinks quickly: Boot state Blinks very slowly (~0.5Hz): update in progress
3: Device State (green)	Blinks slowly (~1Hz)	Blinks quickly: Boot state Blinks very slowly (~0.5Hz): update in progress
4: PROFIBUS comm. (green)	OFF: No PROFIBUS communication Blinks quickly: There is PROFIBUS communication	Blinks quickly: Boot state Blinks very slowly (~0.5Hz): update in progress
5: Ethernet Link (green)	ON: Ethernet cable connected OFF: Ethernet cable disconnected	ON: Ethernet cable connected OFF: Ethernet cable disconnected



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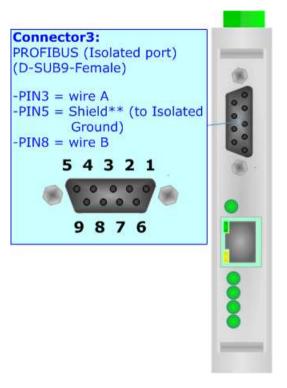
INFO: www.adfweb.com

PROFIBUS:

The PROFIBUS uses a 9-pin D-SUB connector. The pin assignment is defined like in the right figure.

Here some codes of cables:

♦ Belden: p/n 183079A - Continuous Armor DataBus® ISA/SP-50 PROFIBUS Cable.



ETHERNET:

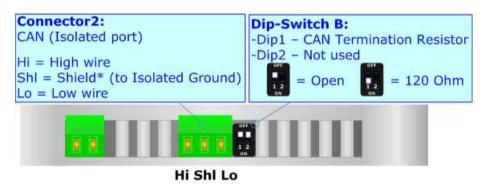
The Ethernet connection must be made using Connector3 of HD67577-A1 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to an Hub/Switch is recommended the use of a straight cable, to connect the device to a PC/PLC/other is recommended the use of a cross cable.



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CAN:

For terminate the CAN line with a 120Ω resistor it is necessary that the Dip1 of 'Dip-Switch B' is at ON position.



Cable characteristics:

DC parameter:	Impedance	70 Ohm/m	
AC parameters:	Impedance	120 Ohm/m	
•	Delay	5 ns/m	
Length	Baud Rate [bps]	Length MAX [m]	
	10 K	5000	
	20 K	2500	
	50 K	1000	
	100 K	650	
	125 K	500	
	250 K	250	
	500 K	100	
	800 K	50	
	1000 K	25	

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USE OF COMPOSITOR SW67577:

To configure the Gateway, use the available software that runs with Windows, called SW67577. It is downloadable on the site www.adfweb.com and its operation is described in this document. (This manual is referenced to the last version of the software present on our web site). The software works with MSWindows (MS 2000, XP, Vista, Seven, 8).

When launching the SW67577 the right window appears (Fig. 2).



Note:

It is necessary to have installed .Net Framework 4.

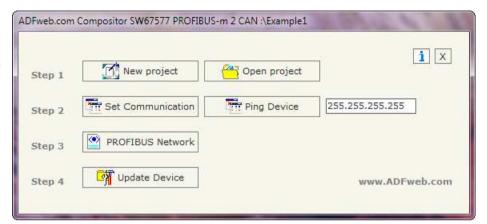
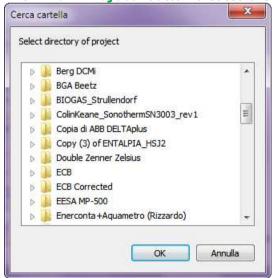


Figure 2: Main window for SW67577

NEW PROJECT / OPEN PROJECT:

The "New Project" button creates the folder which contains the entire device configuration.





A device configuration can also be imported or exported:

- → To clone the configurations of a Programmable "PROFIBUS Master / CAN Converter" in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- → To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button "Open Project".

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SET COMMUNICATION:

This section defines the fundamental communication parameter of two buses, PROFIBUS and CAN.

By pressing the "**Set Communication**" button from the main window for SW67577 (Fig. 2) the window "Set Communication" appears (Fig. 3).

The window is divided in three sections, one for the PROFIBUS , one for CAN and the other for the Ethernet (used for the programming).

The means of the fields for "PROFIBUS" are:

- ▶ In the field "ID Dev." the address of the PROFIBUS side is defined;
- ▶ In the field "Baudrate" the baud rate for the PROFIBUS side is defined;

The means of the fields for "CAN" are:

 ★ In the "Baudrate" field the CAN baudrate is defined.

The means of the fields for "Ethernet (Program Port)" are:

- ▶ In the "IP ADDRESS" field insert the IP Address that you want to assign to the device;
- ▶ In the "SUBNET Mask" field insert the Subnet Mask of the network where the device is put.

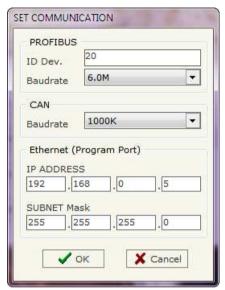


Figure 3: "Set Communication" window

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PROFIBUS NETWORK:

By pressing the "PROFIBUS Network" button from the main window for SW67577 (Fig. 2) the window "PROFIBUS Network" (Fig. 4) appears.

In this window is possible to:

- Modify the PROFIBUS Master Options ("Master PROFIBUS Options");
- Add a PROFIBUS Slave in the Network of the Master ("Add Slave PROFIBUS");
- Modify a PROFIBUS Slave in the Network ("Modify Slave PROFIBUS");
- Remove a PROFIBUS Slave from the Network ("Remove Slave PROFIBUS");
- Select the CAN frames of each PROFIBUS Slave ("Receive Frames CAN");
- → Select the position of data arrived via CAN in PROFIBUS ("Info
 Receive CAN");
- Select the CAN frames sent from Converter for each PROFIBUS Slave ("Send Frames CAN");
- Select data e position of the data PROFIBUS in CAN frames to send ("Info Send CAN")



Figure 4: "PROFIBUS Network" window

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MASTER PROFIBUS OPTIONS:

By pressin the "Master PROFIBUS Options" button from the "PROFIBUS Network" window (Fig. 4) the "PROFIBUS Master Options" window appears (Fig. 5).

In this window is possible to set the WatchDog Time for the PROFIBUS Slaves.



Figure 5: "PROFIBUS Master Options" window



Note:

Fact1 and Fact2 could be write in decimal o hexadecimal (with prefix "0x" or "\$") and the values must between 1 and 255



Warning:

The WatchDog time must be between 200 and 650250 milliseconds.

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PROFIBUS DEVICE:

By pressing the "Add Slave PROFIBUS" and "Modify Slave PROFIBUS" button (or double click above an existent PROFIBUS Slave) from the "PROFIBUS Network" window (Fig. 4) the "PROFIBUS Device" window appears (Fig. 6).

In this window is possible to:

- → Set the PROFIBUS Slave ID ("ID Slave PROFIBUS");
- → Select the Modules present in the PROFIBUS Slave from the Available Modules in GSD file ("Module Selection");
- Modify the User Parameters (if present) of the PROFIBUS device ("User Parameters");
- → Modify the Parameters (if present) of the Module Selected ("Module Parameters");
- → Watch Features and Baudrate supported from the PROFIBUS device ("Capabilities");
- → Select the Sync, Freeze and Reset of Data Options ("Options").

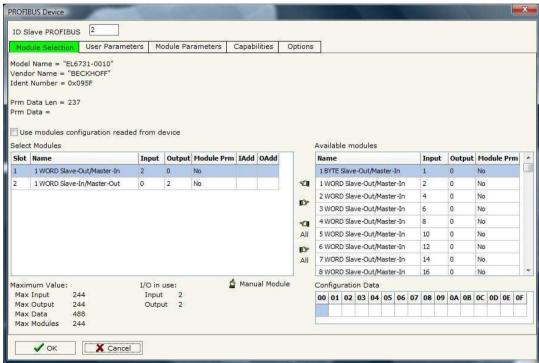


Figure 6: "PROFIBUS Device" window

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MODULE SELECTION:

The section "Module Selection" is used to select which Modules are present in the Slave (Fig. 7).

In this section is possible to:

- Check the list of the Modules selected ("Select Modules") (Fig. 7, point (1)) and the list of Modules Available in GSD file ("Available Modules") (Fig. 7, point (7));
- ★ Add a Module from the list of GSD file (Fig. 7, point (6));
- Remove a Module from selected list (Fig. 7, point (5));
- Add all Modules present in the GSD file (Fig. 7, point (4));
- Remove all Modules from selected list (Fig. 7, point (3));
- → Insert a Module not present in the GSD file ("Manual Module") (Fig. 7 point (2)). For more info see the section "Manual Module" below;
- ➤ Enable the read of configuration directly from the PROFIBUS Slave ("Use module configuration readed from device") (Fig 7, point (8)). If this option is enable the configuration of the modules is discorded and the device read the correct configuration directly to the PROFIBUS slave.

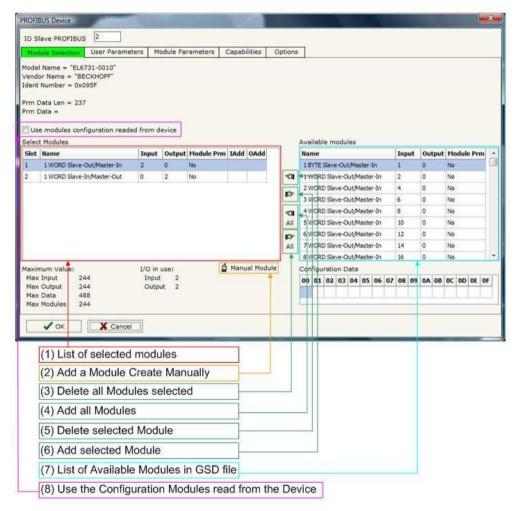


Figure 7: "PROFIBUS Device - Module Selection" window



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By pressing the "Manual Module" button from the "PROFIBUS Device" window (Fig. 6) the "Add Module Manually" window appears (Fig. 8).

In this window is possible to add a Module manually, i.e. writing the configuration of the module (in hexadecimal).

The means of the fields are:

- → In the field "Description of Module" a name of the Module is defined;
- → In the field "Insert the Configuration of Module (HEX)" the configuration of the module is defined. The configuration must be write in hexadecimal mode (without prefix "0x" o "\$").

To modify a Module inserted manually, is neccessary to do a double click on the module to change in the "Select Module" list (Fig. 7, point (1)). It is possible to change only the module inserted manually.



Note:

The Values inserted in the table must between 00 and FF.

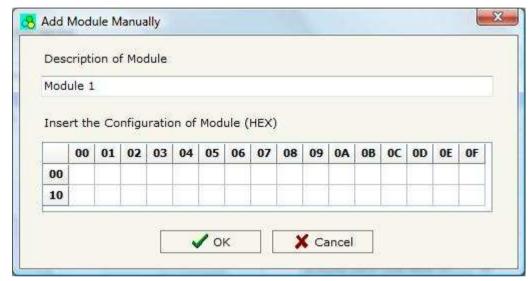


Figure 8: "Add/Modify Module Manually" window

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USER PARAMETERS:

The section "User Parameters" is used to modify the parameters of the PROFIBUS slave (Fig. 9).

In this section there are:

- → The List of all Parameters available for the PROFIBUS device ("User Parameters") (Fig. 9, point (1));
- → The Configuration of all parameters in RAW ("Parameters in RAW (Hex)") (Fig. 9, point(2));
- → The "Use Parameter Inserted Manually", enable this option is possible to insert manually the parameters of Device and also of the Modules. Using the "Modify User Parameters Manually" button is possible to insert/modify the parametrization of the device (and/or modules). For more info see below. (Fig. 9, point(3));
- ➤ The admited value for the selected parameter. It is possible to select the value desired and confirm it with the "Apply" button. If no value appears in this table, the "Min Value" and "Max Value" are the limit of the parameter. (Fig. 9, point(4));
- → The "Apply" button is used to confirm the new value of the parameter, the "Default" button is used to load the factory value for the parameter. In "New Value" edit box it is possible to set the new value. (Fig. 9, point(5)).

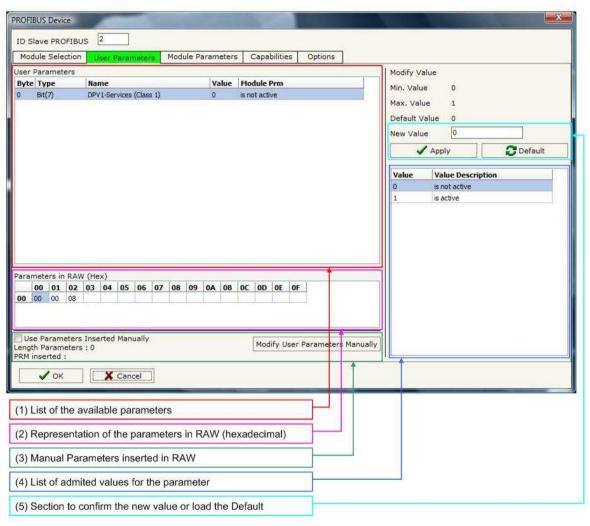


Figure 9: "PROFIBUS Device - User Parameters" window



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By pressing the "Modify User Parameters Manually" button from the "PROFIBUS Device" window (Fig. 6) the "Add Module Manually" window appears (Fig. 10).

In this window is possible to add/modify the User and/or Modules Parameters manually, i.e. writing the configuration of the parameters (in hexadecimal).

The means of the fields are:

- ▼ In the field "Insert the number of User Parameter" the number of byte for the parameter have to be inserted;
- ▼ In the field "Insert the Configuration of Module (HEX)" the configuration of the User and/or Modules Parameters is defined. The configuration must be write in hexadecimal mode (without prefix "0x" o "\$").



Note:

The Values inserted in the table must between 00 and FF

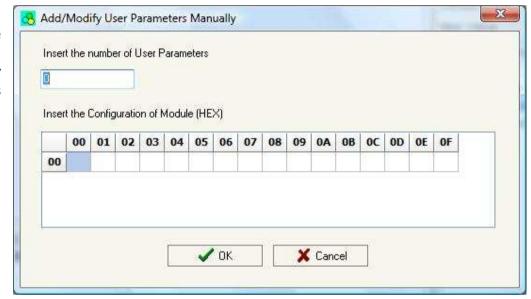


Figure 10: "Add/Modify User Parameters Manually" window

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MODULE PARAMETERS:

The section "Module Parameters" is used to modify the parameters of the Modules (Fig. 11).

In this section there are:

- → The List of all Module selected in the GSD file ("Available modules") (Fig. 11, point (1));
- → The List of all Parameters available for the Module selected ("Parameters of module") (Fig. 11, point (2));
- → The Configuration of all parameters in RAW for the Module selected ("Parameters in RAW (Hex)") (Fig. 11, point(3));
- ➤ The admited value for the selected parameter. It is possible to select the value desired and confirm it with the "Apply" button. If no value appears in this table, the "Min Value" and "Max Value" are the limit of the parameter. (Fig. 11, point(4));
- → The "Apply" button is used to confirm the new value of the parameter, the "Default" button is used to load the factory value for the parameter. In "New Value" edit box it is possible to set the new value. (Fig. 11, point(5));

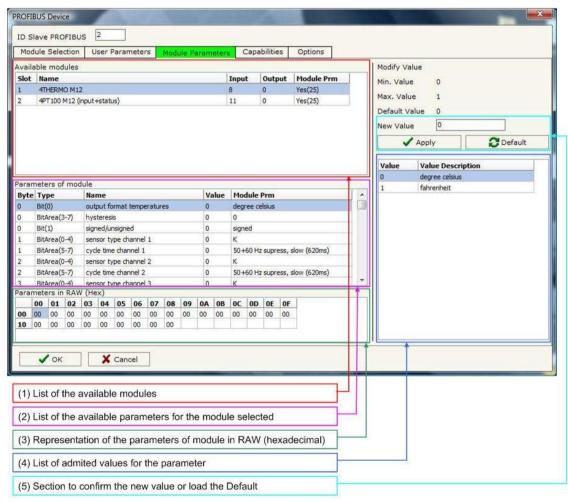


Figure 11: "PROFIBUS Device - Module Parameters" window

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CAPABILITIES:

The section "Capabilities" is used only to show which features/baudrates available in the PROFIBUS device. The Green Icon indicate that capability/baudrate is available, the Red Icon indicate no compatibilities with that capability/baudrate (Fig. 12).

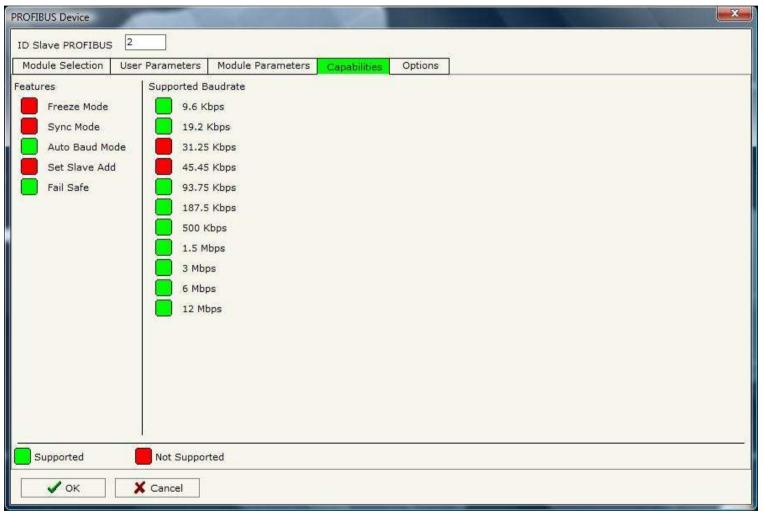


Figure 12: "PROFIBUS Device - Capabilities" window

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OPTIONS:

The section "Options" is used to enable some option for each PROFIBUS device (Fig. 13).

The means of the fields are:

- → In the field "Enable Sync" the PROFIBUS Sync command is enable. This option is enable only if the "Sync Mode" is supported by the device (see Capabilities section to check it);
- → In the field "Enable Freeze" the PROFIBUS Freeze command is enable. This option is enable only if the "Freeze Mode" is supported by the device (see Capabilities section to check it);
- → In the field "Reset data if PROFIBUS master loses communication from the slave" is possible to select to cancel the data of the slave if the Master lost the connection with the device.

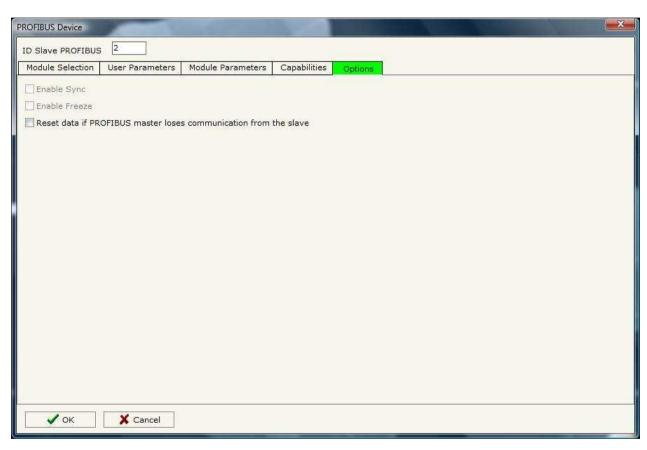


Figure 13: "PROFIBUS Device - Options" window

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RECEIVE FRAMES CAN:

By pressing the "Receive Frames CAN" button from the "PROFIBUS Network" window (Fig. 4) the "Receive Frames" window appears (Fig. 14).



Note:

The COB inserted in this table contains the Output data of PROFIBUS. These frames are accepted by the gateway.

The data of the columns have the following meanings:

- → In the field "Cob-ID" insert the COB of the CAN frame;
- ▶ In the field "Type" you can select the type of CAN frame (2.0A (11Bits) or 2.0B (29Bits));
- ▶ In the field "Dimension" insert the number of byte of the COB (from 1 to 8);
- → In the field "TimeOut" insert the number of milliseconds that the HD67577 waits before cancel the data of that Cob-ID if the frame don't arrives every xx ms. If the value is 0, means that you don't want to cancel the data if the frame don't arrives;
- → In the field "Mnemonic" it is possible to insert a brief description.

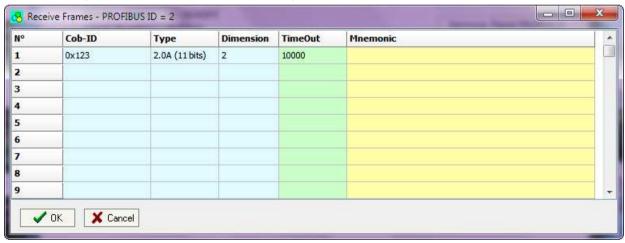


Figure 14: "Receive Frames" window

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INFO RECEIVE CAN:

By pressing the "Info Receive CAN" button from the "PROFIBUS Network" window (Fig. 4) the "Receive Frames Info" window appears (Fig. 15):

- → In the "COB ID" field there are the COB ID that you have inserts in the "Receive Frames CAN" section;
- → In the "Bytes" field select the correspondence of the byte in PROFIBUS that contains the CAN byte information.

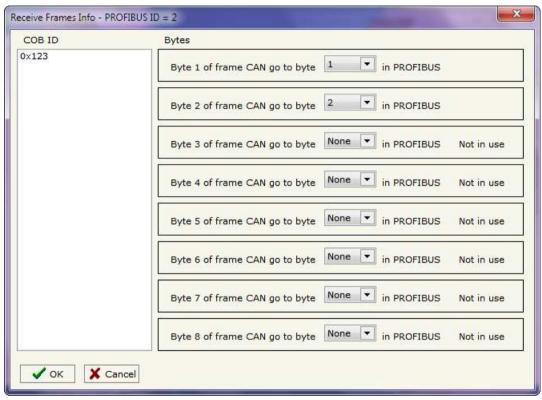


Figure 15: "Receive Frames Info" window

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SEND FRAMES CAN:

By pressing the "Send Frames CAN" button from the "PROFIBUS Network" window (Fig. 4) the "Send frames" window appears (Fig. 16).



Note:

The COB inserted in this table contains the Input data of PROFIBUS. These frames are sent by the gateway.

The data of the columns have the following meanings:

- ▶ In the field "Type" you can select the type of CAN frame (2.0A (11Bits) or 2.0B (29Bits));
- ▶ In the field "Dimension" insert the number of byte of the COB (from 1 to 8);
- ▼ In the field "Send Frame Type" you can select when send the frame, or when a data is changed (by selecting 'On Data Change'), or Ciclically (by selecting 'On Timer');
- In the field "Timer Send" insert the number of milliseconds used for the "Send Frame Type" → 'On Timer'. Every "Timer Send" milliseconds the frame is sent;
- ▶ In the field "Mnemonic" it is possible to insert a brief description.

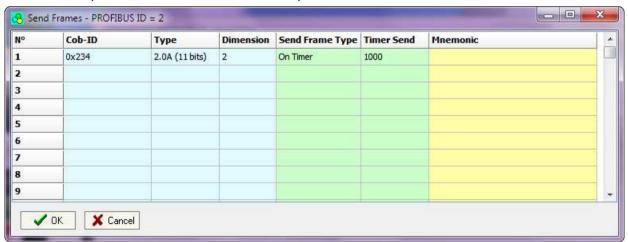


Figure 16: "Send Frames" window

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INFO SEND CAN:

By pressing the "Info Send Frames" button from the "PROFIBUS Network" window (Fig. 4) the "Send Frames Info" window appears (Fig. 17):

- ★ In the "COB ID" field there are the COB ID that you have inserts in the "Send Frames CAN" section;
- → In the field "Bytes" select the correspondence of the byte of PROFIBUS that you want to put in the byte of CAN frame.

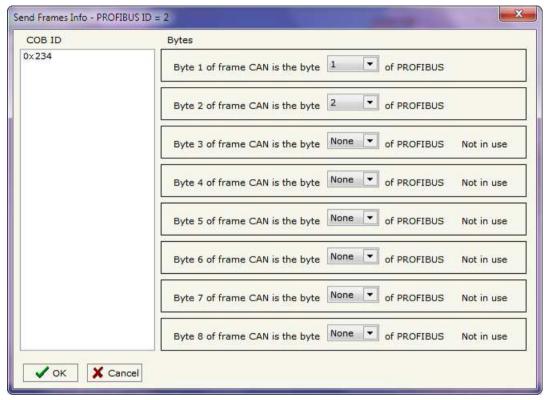


Figure 17: "Send Frames Info" window

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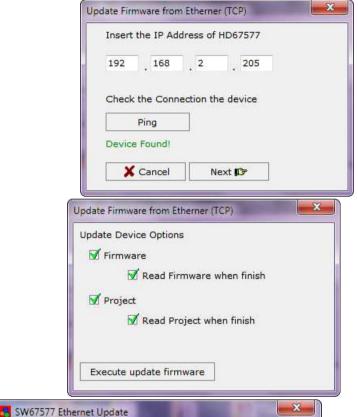
UPDATE DEVICE:

By pressing the "Update Device" button it is possible to load the created Configuration into the device; and also the Firmware, if is necessary.

If you don't know the actual IP address of the device you have to use this procedure:

- → Turn off the Device;
- → Put Dip2 of 'Dip-Switch A' at ON position;
- Insert the IP "192.168.2.205";
- Turn on the device;
- Press the "Ping" button, must appear "Device Found!";
- Press the "Next" button;
- Select which operations you want to do;
- Press the "Execute update firmware" button to start the upload;
- ♦ When all the operations are "OK" turn off the Device;
- Put Dip2 of 'Dip-Switch A' at OFF position;
- Turn on the device.

At this point the configuration/firmware on the device is correctly updated.



Ver. 1.001

Figure 18: "Update Device" windows

INIT : Waiting...

FIRMWARE: Waiting...
PROJECT: Waiting...

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If you know the actual IP address of the device you have to use this procedure:

- → Turn on the Device with the Ethernet cable inserted;
- Insert the actual IP of the Gateway (the one that you have given in Set Communication last time);
- Press the "Ping" button, must appear "Device Found!";
- Press the "Next" button;
- Select which operations you want to do;
- Press the "Execute update firmware" button to start the upload;
- ♦ When all the operations are "OK" the device automatically goes at Normal Mode.

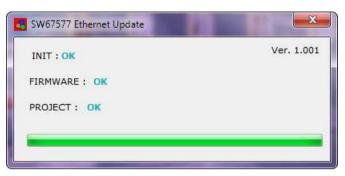


Figure 19: "Finish Done" window

At this point the configuration/firmware on the device is correctly update.

Note:

When you install a new version of the software it is better if the first time you do the update of the Firmware in the HD67577-A1 device.

Warning:

If the Fig. 20 appears when you try to do the Update before require assistance try these points:

- Try to repeat the operations for the updating;
- Try with another PC;
- Try to restart the PC;
- → If you are using the program inside a Virtual Machine, try to use in the main Operating System;
- If you are using Windows Seven or Vista, make sure that you have the administrator privileges;
- → Take attention at Firewall lock;
- Check the LAN settings.



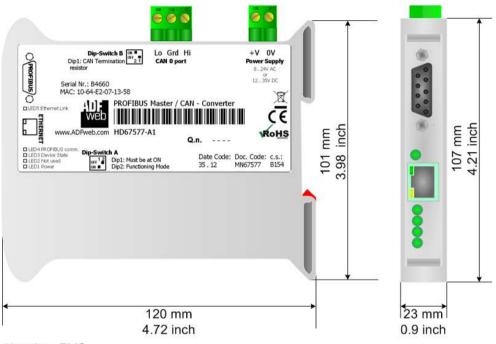
Figure 20: "Protection" window



In the case of HD67577-A1 you have to use the software "SW67577": www.adfweb.com\download\filefold\SW67577.zip.

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MECHANICAL DIMENSIONS:



Housing: PVC

Weight: 200g (Approx)

Figure 21: Mechanical dimensions scheme

ORDER CODE:

Order Code: **HD67577-A1-** PROFIBUS Master / CAN - Converter

ACCESSORIES:

Order Code: **AC34001** - Rail DIN - Power Supply 220/240V AC 50/60Hz - 12 V AC

Order Code: **AC34002** - Rail DIN - Power Supply 110V AC 50/60Hz - 12 V AC

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DISCLAIMER

All technical content within this document can be modified without notice. The content of the document content is a recurring audit. For losses due to fire, earthquake, third party access or other accidents, or intentional or accidental abuse, misuse, or use under abnormal conditions repairs are charged to the user. ADFweb.com S.r.l. will not be liable for accidental loss of use or inability to use this product, such as loss of business income. ADFweb.com S.r.l. shall not be liable for consequences of improper use.

OTHER REGULATIONS AND STANDARDS

WEEE INFORMATION

Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).

This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE



The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical **RoHS** and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

CE MARKING

The product conforms with the essential requirements of the applicable EC directives.

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WARRANTIES AND TECHNICAL SUPPORT:

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at www.adfweb.com. Otherwise contact us at the address support@adfweb.com

RETURN POLICY:

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

- 1) Obtain a Product Return Number (PRN) from our internet support at www.adfweb.com. Together with the request, you need to provide detailed information about the problem.
- 2) Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.

PRODUCTS AND RELATED DOCUMENTS:

Part	Description	URL
HD67181	CAN bus Repeater	www.adfweb.com?product=HD67181
HD67316	CAN bus Analyzer	www.adfweb.com?product=HD67316